

Exhibit A

Response of Kinder Morgan/Chicago Arrow Terminal, 2929 E. 126th Street, to CDPH's Request for Information related to Chicago Arrow's Request for Variances from Air Pollution Control Rules and Regulations for Control of Emissions from Handling and Storage of Bulk Material Piles

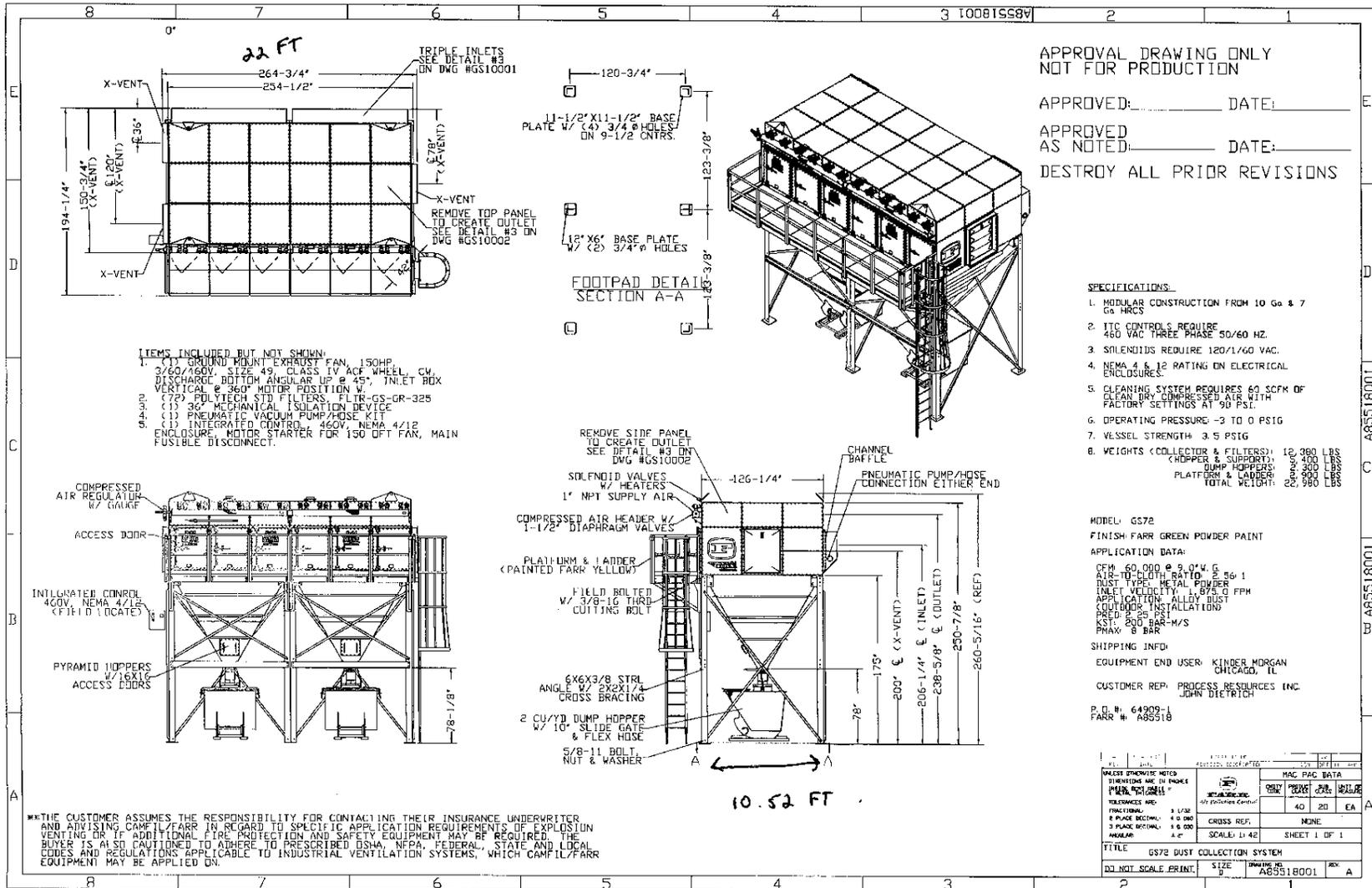






Exhibit B

Response of Kinder Morgan/Chicago Arrow Terminal, 2929 E. 126th Street, to CDPH's Request for Information related to Chicago Arrow's Request for Variances from Air Pollution Control Rules and Regulations for Control of Emissions from Handling and Storage of Bulk Material Piles



APPROVAL DRAWING ONLY
NOT FOR PRODUCTION

APPROVED: _____ DATE: _____

APPROVED AS NOTED: _____ DATE: _____

DESTROY ALL PRIOR REVISIONS

SPECIFICATIONS:

- MODULAR CONSTRUCTION FROM 10 GA & 7 GA HRCS
- AIR CONTROL REQUIRE 480 VOLT, THREE PHASE 50/60 HZ.
- SILENCIUS REQUIRE 120/1/60 VAC.
- NEMA 4 & 12 RATING ON ELECTRICAL ENCLOSURE
- CLEANING SYSTEM REQUIRES 60 SCFM OF CLEAN DRY COMPRESSED AIR WITH FACTORY SETTINGS AT 90 PSI.
- OPERATING PRESSURE -3 TO 0 PSIG
- VESSEL STRENGTH 3.5 PSIG
- WEIGHTS (COLLECTOR & FILTERS): 12,380 LBS
(HOPPER & SUPPORT): 400 LBS
DUMP HOPPERS: 360 LBS
PLATFORM & LADDER: 8,900 LBS
TOTAL WEIGHT: 22,980 LBS

MODEL: GS72
FINISH: FARR GREEN POWDER PAINT
APPLICATION DATA:
CFM: 60,000 @ 9.0\"/>

THE CUSTOMER ASSUMES THE RESPONSIBILITY FOR CONTACTING THEIR INSURANCE UNDERWRITER AND ADVISING CAMFIL/FARR IN REGARD TO SPECIFIC APPLICATION REQUIREMENTS OF EXPLOSION VENTING OR IF ADDITIONAL FIRE PROTECTION AND SAFETY EQUIPMENT MAY BE REQUIRED. THE BUYER IS ALSO CAUTIONED TO ADHERE TO PRESCRIBED OSHA, NFPA, FEDERAL, STATE AND LOCAL CODES AND REGULATIONS APPLICABLE TO INDUSTRIAL VENTILATION SYSTEMS, WHICH CAMFIL/FARR EQUIPMENT MAY BE APPLIED ON.

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES		MAC P&G DATA	
FRACTIONAL 1/16"		ONLY	PERKINS FOR REUSE
8 PLACE DECIMAL: 0.0000		CROSS REF:	NONE
3 PLACE DECIMAL: 0.000		SCALE: 1:42	SHEET 1 OF 1
TITLE: GS72 DUST COLLECTION SYSTEM			
DO NOT SCALE PRINT:	SIZE: D	DRAWING NO: A85518001	REV: A

Exhibit C

Response of Kinder Morgan/Chicago Arrow Terminal, 2929 E. 126th Street, to CDPH's Request for Information related to Chicago Arrow's Request for Variances from Air Pollution Control Rules and Regulations for Control of Emissions from Handling and Storage of Bulk Material Piles

POPULAR TOPICS

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GALLERIES

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PROJECTS

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- Open-hearth steelmaking
- Induction melting

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- Shapes
- Tubes
- Open-die forging
- Wire

Treating of steel

- Heat-treating
- Surface treating

History

- Primary steelmaking
- Secondary steelmaking

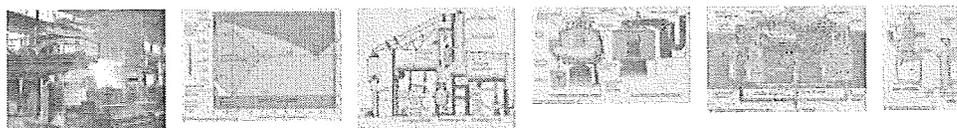
Steel

Written by: E.F. Wondris Last Updated 7-16-2014

REMOVING OXYGEN

As the carbon level is lowered in liquid steel, the level of dissolved oxygen theoretically increases according to the relationship $%C \times \%O = 0.0025$. This means that, for instance, a steel with 0.1 percent carbon, at equilibrium, contains about 0.025 percent, or 250 parts per million, dissolved oxygen. The level of dissolved oxygen in liquid steel must be lowered because oxygen reacts with carbon during solidification and forms carbon monoxide and blowholes in the cast. This reaction can start earlier, too, resulting in a dangerous carbon monoxide boil in the ladle. In addition, a high oxygen level creates many oxide inclusions that are harmful for most steel products. Therefore, usually at the end of steelmaking during the tapping stage, liquid steel is deoxidized by adding aluminum or silicon. Both elements are strong oxide formers and react with dissolved oxygen to form alumina (Al_2O_3) or silica. These float to the surface of the steel, where they are absorbed by the slag. The upward movement of these inclusions is often slow because they are small (e.g., 0.05 millimetre), and combinations of various deoxidizers are sometimes used to form larger inclusions that float more readily. In addition, stirring the melt with argon or an electromagnetic field often serves to give them a lift.

IMAGES VIDEOS INTERACTIVE QUIZZES LISTS



ALLOYING

Deoxidation is also important before alloying steel with easy oxidizable metals such as chromium, titanium, and vanadium, in order to minimize losses and improve process control. Metals that do not oxidize readily, such as nickel, cobalt, molybdenum, and copper, can be added in the furnace to take advantage of high heating rates. In fact, alloying always has thermal effects on steelmaking—for example, the use of energy to heat and melt the alloying agents, or the heat of reaction or solution when they combine with other elements. Fortunately, there exists a large amount of empirical data, obtained from thousands of thermodynamic experiments, that, when supported by theoretical principles, allows steelmakers to predict such temperature changes.

POPULAR TOPICS

QUIZZES

GALLERIES

LISTS

PROJECTS

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Most alloys are added in the form of ferroalloys, which are iron-based alloys that are cheaper to produce than the pure metals. Many different grades are available. For example, ferrosilicon is supplied with levels of 50, 75, and 90 percent silicon and with varying levels of carbon and other additions.

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Principles

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Electric-arc steelmaking

Open-hearth steelmaking

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Secondary steelmaking

The ladle

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Special solidification
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Cold strip

Billets, bars, and rods

Shapes

Tubes

Open-die forging

Wire

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Heat-treating

Surface treating

History

Primary steelmaking

Secondary steelmaking

REMOVING HYDROGEN AND NITROGEN

Also important for steelmaking is the absorption and removal of the two gases hydrogen and nitrogen. Hydrogen can enter liquid steel from moist air, damp refractories, and wet flux and alloy additions. It causes brittleness of solidified steel—especially in large pieces, such as heavy forgings, that do not permit the gas to diffuse to the surface. Hydrogen can also form blowholes in castings. Nitrogen does not move into and out of liquid steel as easily as hydrogen, but it is well absorbed by liquid steel in the high-temperature zones of an electric arc or oxygen jet, where nitrogen molecules (N_2) are broken up into atoms (N). Like hydrogen, nitrogen substantially decreases the ductility of steel.

REFRACTORY LINER

Basic steelmaking takes place in containers lined with basic refractories. These may be bricks or ram material made of highly stable oxides, such as magnesite, alumina, or the double oxides chrome-magnesite and dolomite. It is desirable that the refractories not participate in the steelmaking reactions, but unfortunately they do erode and corrode. Refractory bricks are produced in all shapes and grades by a highly specialized industry.

TESTING

Testing and sampling are an important part of liquid steelmaking. They are carried out by mechanized and often automated facilities, which immerse lances that are equipped with sensors for rapid computation of temperature and dissolved carbon, oxygen, and hydrogen. Test lances also take samples for analysis in laboratories. All results are usually fed automatically into a process-control computer.

Basic oxygen steelmaking

More than half the world's steel is produced in the basic oxygen process (BOP), which uses pure oxygen to convert a charge of liquid blast-furnace iron and scrap into steel. The basic oxygen furnace (BOF) is a refractory-lined, tiltable converter into which a vertically movable, water-cooled lance is inserted to blow oxygen through nozzles at supersonic velocity onto the charge (see figure). The use of pure oxygen at high flow rates results in such fast oxidation of the elements contained in blast-furnace iron that only about 20 minutes are required per heat—*i.e.*, to refine one charge. Converters vary in size and are operated for heats ranging from 30 to 360 tons.

THE CHARGE

When oxygen contacts blast-furnace iron, a great amount of heat is released by the ensuing exothermic reactions, especially the oxidation of silicon to silica, so that using only blast-furnace iron would result in a liquid steel temperature too high for casting. Therefore, before the hot metal is added, a specific amount of scrap is charged into the furnace. Melting this scrap consumes about 340 kilocalories per kilogram, effectively cooling the process. A typical BOP charge, therefore, consists of about 75 percent liquid iron and 25 percent scrap. This requires a reliable supply of low-cost iron with a uniform chemical composition, which is attainable only by keeping the operating condition of a blast furnace as constant as possible; this in turn requires a consistent iron consumer. There are also certain iron properties—for example, the silicon and sulfur content—that are selected to optimize the blast furnace and BOF operations and to produce steel at minimal cost. Such interdependence requires that blast furnaces and BOFs work within a well-integrated operating system.

Molten Metal Splash and Furnace Refractory Safety

Molten metal splash is the most common cause of melt deck injuries and is caused by the addition of wet materials to the molten bath. It can be minimized by diligently inspecting and treating scrap. Metal run-out ranks among the most severe accidents that

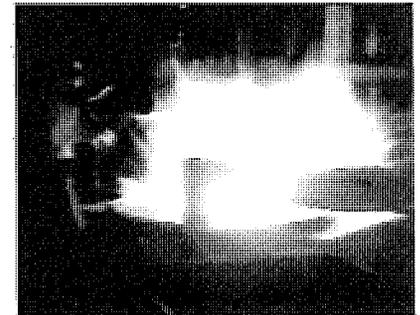
Molten metal splash is the most common cause of melt deck injuries and is caused by the addition of wet materials to the molten bath. It can be minimized by diligently inspecting and treating scrap. Metal run-out ranks among the most severe accidents that

By Emad Tabatabaei and Robert C. Turner, P.E.

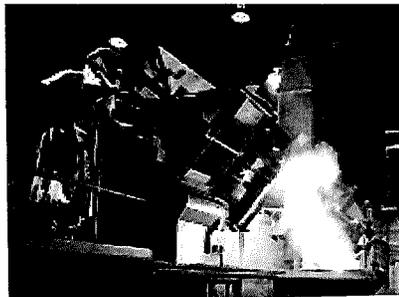
Wet charge materials, sealed scrap, and bridging are all safety hazards that can lead to catastrophic explosions in foundries. By diligently examining and treating scrap, following induction furnace safety procedures, properly training and retraining personnel, and use of automated melt shop equipment, foundries can be confident their operations are as safe as possible.

Wet charge materials are a serious safety hazard in all foundries. Water, moisture, or any liquid-bearing material instantaneously turns to steam when coming in contact with molten metal — expanding to 1,600 times its original volume and producing a violent explosion. This occurs without warning and throws molten metal and possibly high-temperature solids out of the furnace, putting workers, the furnace itself, and nearby plant and equipment at risk.

A water/molten metal explosion can occur in any type of furnace. For an induction furnace, however, the aftereffects may be more serious, including the possibility of additional explosions caused by liquid in a ruptured cooling system coming in contact with molten metal in the bath. Molten metal need not be present in the furnace for a water/molten metal explosion to occur. Explosions also can occur if sealed drums or containers containing water are charged into an empty but hot furnace. In this case, the force of the explosion will eject the newly charged material and quite likely damage the refractory lining as well.



An explosion occurs when moisture is confined by molten metal.



The violent and unpredictable nature of a water/molten metal explosion makes the wearing of appropriate Personal Protective Equipment (PPE) by melt shop workers imperative. PPE can help to prevent disfiguring, incapacitating or fatal burns.

Some foundries reduce the possibility of water/molten metal explosions by storing scrap under cover for a least one day and then carefully inspecting bales and containers for any residual moisture. But a more reliable solution employed by an increasing number of foundries is to use remote charging systems with charge dryers or preheaters. Remote charging systems permit the operator to stand safely back from the furnace or behind protective screens during charging. Dryers and preheaters maximize the removal of water and moisture before the scrap enters the bath.

Exhibit D

Response of Kinder Morgan/Chicago Arrow Terminal, 2929 E. 126th Street, to CDPH's Request for Information related to Chicago Arrow's Request for Variances from Air Pollution Control Rules and Regulations for Control of Emissions from Handling and Storage of Bulk Material Piles

EPA METHOD 9

VISIBLE EMISSIONS OBSERVATION FORM

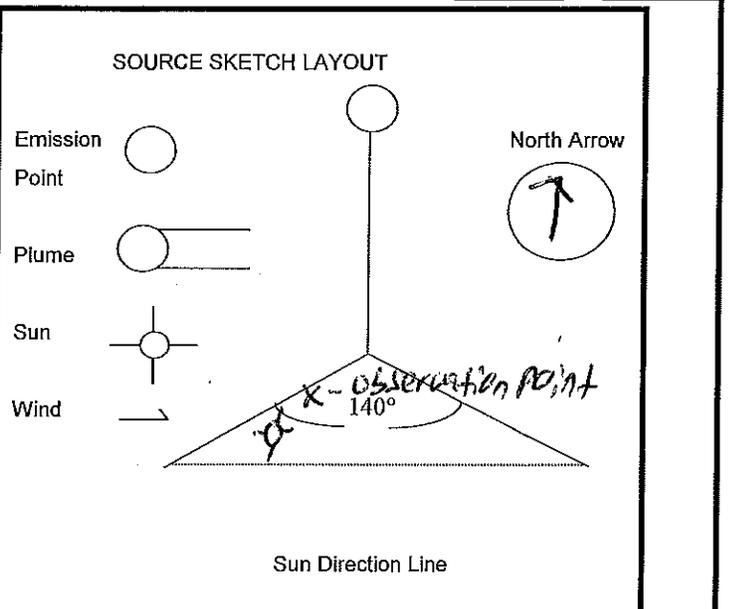
CLIENT _____
 SOURCE _____
 SOURCE ADDRESS _____

W.O.# _____
 DATE _____

Control Device, Process Equipment, Operating Mode: BARGE HFC 2x/114

Emission Point Description:
 Source Height: 5 ft Height Relative to Observer: 5 ft
 Distance from Observer: 25 ft Direction from Observer: Start: N End: N
 Plume Type: (Continuous, Fugitive, or Intermittent) Start: intermittent End: intermittent
 Description of Emission: (Coning, Fanning, Looping, Lofting, or Fumigating) Start: _____ End: _____
 Plume Color: Start: Grey End: Grey
 Water Droplets Present: (Y/N) N Plume: (Attached, Detached, or N/A) N/A
 Plume Background Description: Start: tree line End: tree line Background Color: Green
 Point in Plume Where Opacity was Determined: ~' from stack exit
 Sky Conditions: Start: cloudy End: cloudy Ambient Temperature: Start: 66 F° End: 66 F°
 Wind Direction: Start: NNE End: NNE Wind Speed: Start: 9 mph End: 9 mph
 Relative Humidity: Start: 46% End: 46% Wet Bulb Temp: Start: _____ F° End: _____ F°

Min.	0	15	30	45	Avg	Min.	0	15	30	45	Avg
0	0	5	0	0	1	30					
1	0	0	0	5	1	31					
2	0	0	0	0	0	32					
3	0	0	5	0	1	33					
4	0	5	5	0	3	34					
5	0	0	0	0	0	35					
6	0	5	0	0	1	36					
7	0	0	0	0	0	37					
8	0	0	0	0	0	38					
9						39					
10						40					
11						41					
12						42					
13						43					
14						44					
15						45					
16						46					
17						47					
18						48					
19						49					
20						50					
21						51					
22						52					
23						53					
24						54					
25						55					
26						56					
27						57					
28						58					
29						59					



Highest six minute average: 190

A six minute average greater than 20% opacity occurred _____ times.

A six minute average greater than 40% opacity occurred _____ times.

Opacity Time: Start: 306 End: 302

60-Minute Average: _____

Observer's Name: Jeremy Dawson

Certified By: Carl Koontz

Certification #: _____ Exp. Date: _____

Signature: Jeremy Dawson Date: 9/16/14

VISIBLE EMISSION OBSERVATION FORM

No. VLB 9122

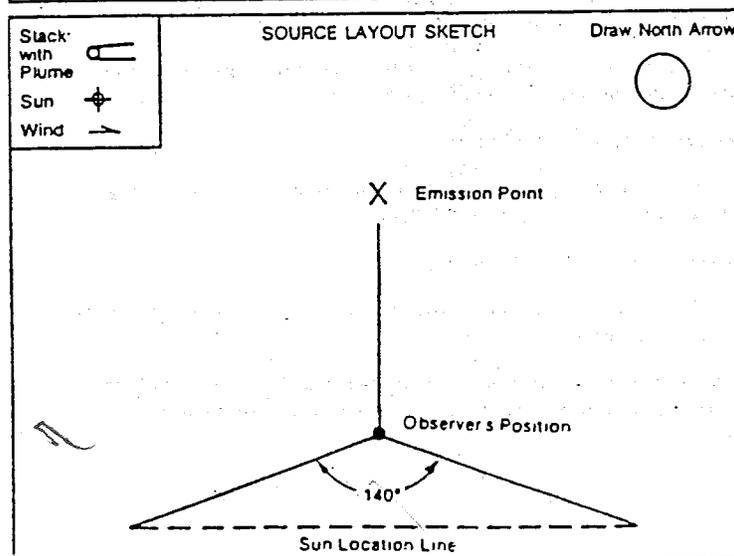
COMPANY NAME Chicago Ferro
 STREET ADDRESS 2926 E. 126th St
 CITY Chicago IL STATE _____ ZIP 60633
 PHONE (KEY CONTACT) _____ SOURCE ID NUMBER _____

PROCESS EQUIPMENT excavator OPERATING MODE Loading Trucks
 CONTROL EQUIPMENT _____ OPERATING MODE _____

DESCRIBE EMISSION POINT
 HEIGHT ABOVE GROUND LEVEL _____ HEIGHT RELATIVE TO OBSERVER
 Start _____ End _____
 DISTANCE FROM OBSERVER _____ DIRECTION FROM OBSERVER
 Start _____ End _____

DESCRIBE EMISSIONS
 Start 12:40 End 1:40
 EMISSION COLOR White IF WATER DROPLET PLUME
 Start _____ End White Attached Detached
 POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
 Start _____ End _____

DESCRIBE PLUME BACKGROUND
 Start _____ End _____
 BACKGROUND COLOR Gray SKY CONDITIONS Cloudy
 Start _____ End _____
 WIND SPEED _____ WIND DIRECTION _____
 Start _____ End _____
 AMBIENT TEMP _____ WET BULB TEMP _____ RH, percent _____
 Start _____ End _____



ADDITIONAL INFORMATION

SEC	OBSERVATION DATE				START TIME	END TIME	COMMENTS
	0	15	30	45			
1	30	25	30	20	12:40	1:40	Truck
2	20	-	30	-	12.5		KW → 24
3	15	15	-	10	excav 10.0		OK 13
4	40	-	30	25	excav short side	23.75	OK 10
5	25	-	-	25	12.5		23
6	-	-	25	-	6.25		24
7	-	15	30	20	16.25		13
8	20	-	-	25	11.25		10
9	15	15	-	20	12.5		23
10	-	-	15	20	8.75		24
11							13
12							No Trucks 10
13							Trucks 23
14							24
15	20	-	20	20	15.0		13
16	-	15	15	-	7.5		10
17	15	15	-	25	13.75		23
18	15	10					24
19							13
20							10
21							No Trucks 23
22							24
23	10	15	20	20	16.25		13
24							10
25							23
26							24
27							Down LIDS 13
28							10
29							23
30							24

OBSERVER'S NAME (PRINT) B. U. Buchinski
 OBSERVER'S SIGNATURE B. U. Buchinski DATE 11-3-14
 ORGANIZATION _____
 CERTIFIED BY _____ DATE _____
 CONTINUED ON VEO FORM NUMBER _____

UNOFFICIAL VISIBLE EMISSION OBSERVATION FORM

No. _____

COMPANY NAME
Kinder Morgan Chicago Ferro

STREET ADDRESS
2926 E 126th St.

CITY **Chicago** STATE **IL** ZIP **60633**

PHONE (KEY CONTACT) _____ SOURCE ID NUMBER _____

PROCESS EQUIPMENT
backhoe loader OPERATING MODE **sack burn**

CONTROL EQUIPMENT **NA** OPERATING MODE **on dock**

DESCRIBE EMISSION POINT
burn point when dumping sacks on dock

HEIGHT ABOVE GROUND LEVEL **4'** HEIGHT RELATIVE TO OBSERVER
Start **-2'** End _____

DISTANCE FROM OBSERVER **25'** DIRECTION FROM OBSERVER
Start **NE** End _____

DESCRIBE EMISSIONS
Start **gray dust** End _____

EMISSION COLOR **gray** IF WATER DROPLET PLUME
Attached Detached

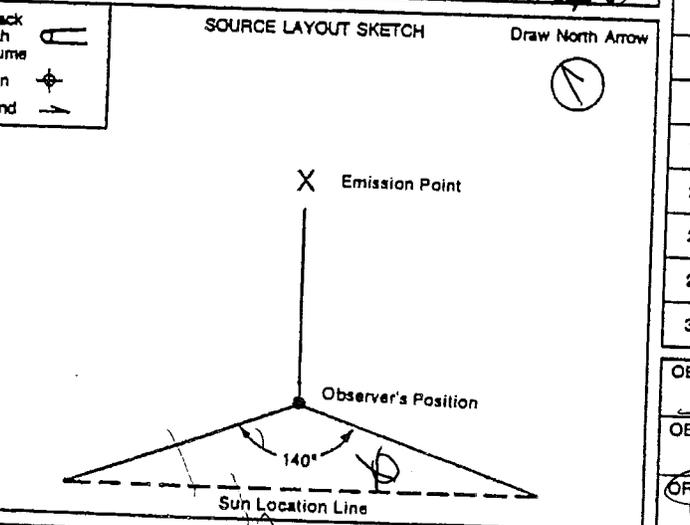
POINT-IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start **burn point** End _____

DESCRIBE PLUME BACKGROUND
Start **hazy** End _____

BACKGROUND COLOR **green** SKY CONDITIONS **clear**

WIND SPEED **0** WIND DIRECTION **N**

AMBIENT TEMP **65** WET BULB TEMP _____ RH, percent **63-69**



OBSERVATION DATE		START TIME				END TIME
9/19/14		10:50				
SEC	MIN	0	15	30	45	COMMENTS
1	0	0	0	0	0	
2	0	0	0	0	0	
3	0	0	10	5		
4	0	0	5	0		
5	0	0	0	0		
6	0	0	0	0		
7	0	0	10	0		loader
8	0	0	5	5		
9	5	5	0	0		
10	0	0	0	5		loader
11	0	0	0	0		
12	0	0	5	0		
13	5	5	5	10		
14	0	0	0	0		
15	0	0	0	0		
16	0	0	0	10		
17	5	10	5	5		
18	5	0	0	0		
19	5	5	0	0		loader
20	0	0	0	10		
21	5	10	5	5		
22	5	0	0	0		
23	0	0	0	0		
24	0	0	0	0		
25	0	0	10	5		
26	15	10	5	0		
27	0	0	0	0		
28	0	0	0	0		
29	0	5	0	5		
30	5	5	0	0		

OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE

DATE **9/19/14**

ORGANIZATION **KM**

CERTIFIED BY **Peromet** DATE _____

ADDITIONAL INFORMATION

CONTINUED ON VEO FORM NUMBER

--	--	--	--	--

VISIBLE EMISSION OBSERVATION FORM

UNOFFICIAL

No.

COMPANY NAME
Kinder Morgan

STREET ADDRESS
2926 E 126th St.

CITY
Chicago

STATE
IL

ZIP
60633

PHONE (KEY CONTACT)

SOURCE ID NUMBER

PROCESS EQUIPMENT
SuperSack unloading

OPERATING MODE
outdoor burn

CONTROL EQUIPMENT

OPERATING MODE

DESCRIBE EMISSION POINT
drop point 7 FESI 7576

HEIGHT ABOVE GROUND LEVEL
4 ft

HEIGHT RELATIVE TO OBSERVER
Start ~~0~~ End

DISTANCE FROM OBSERVER
Start ~~20~~ End

DIRECTION FROM OBSERVER
Start N End

DESCRIBE EMISSIONS
Start sky End sky

EMISSION COLOR
Start blue End blue

IF WATER DROPLET PLUME
Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start drop point End drop point

DESCRIBE PLUME BACKGROUND

BACKGROUND COLOR
Start End

WIND SPEED
Start End

AMBIENT TEMP
Start End

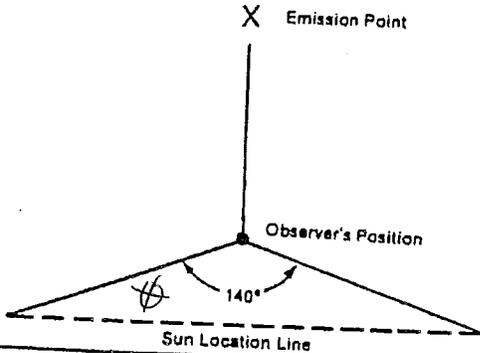
SKY CONDITIONS
Start End

WIND DIRECTION
Start End

WET BULB TEMP
RH, percent

- Stack with Plume
- Sun
- Wind

SOURCE LAYOUT SKETCH Draw North Arrow



OBSERVATION DATE		START TIME				END TIME	COMMENTS
SEC	MIN	0	15	30	45		
1	0	5	0	5			
2	5	5	0	0			
3	0	0	0	0			
4	0	0	0	0			
5	5	5	0	0			
6	0	0	0	0			
7	0	0	10	0			
8	5	0					
9							
10							
11							
12							
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25							
26							
27							
28							
29							
30							

OBSERVER'S NAME (PRINT)

OBSERVER'S SIGNATURE

DATE

ORGANIZATION

CERTIFIED BY

DATE

CONTINUED ON VEO FORM NUMBER

--	--	--	--	--	--

ADDITIONAL INFORMATION

VISIBLE EMISSION OBSERVATION FORM

No.

COMPANY NAME
Kinder Morgan

STREET ADDRESS
2926 E 126th St.

CITY
Chicago

STATE
IL

ZIP
60633

PHONE (KEY CONTACT)

SOURCE ID NUMBER

OBSERVATION DATE
9/5/14

START TIME
1:45

END TIME

MIN	SEC	0	15	30	45	COMMENTS
1		0	0	0	0	
2		5	5	0	0	
3		0	0	0	0	
4		0	5	0	0	
5		0	5	0	0	
6		0	5	0	0	
7		0	0	0	5	
8		0	0	0	0	
9		0	0	0	5	
10		0	5	0	0	
11		0	0	0	0	
12		0	5	0	0	
13		0	5	0	0	
14		0	0	0	0	
15		0	5	0	0	
16		0	5	0	0	
17		0	0	0	0	
18		5	0	0	0	
19		5	0	0	0	
20		0	0	0	0	
21		0	0	0	0	
22		5	5	0	0	
23		0	0	0	5	
24		0	0	0	0	
25		0	5	0	0	
26		0	0	0	0	
27		0	0	5	0	
28		0	0	5	5	
29		0	0	0	0	
30		0	0	0	0	

PROCESS EQUIPMENT
McPhee truck, barge

OPERATING MODE
normal

CONTROL EQUIPMENT

OPERATING MODE

DESCRIBE EMISSION POINT
HCFM, barge unloading

HEIGHT ABOVE GROUND LEVEL
8'

HEIGHT RELATIVE TO OBSERVER
Start *4'* End *4'*

DISTANCE FROM OBSERVER
Start *35'* End *35'*

DIRECTION FROM OBSERVER
Start *N* End *N*

DESCRIBE EMISSIONS

Start *gray dust* End *gray dust*

EMISSION COLOR

IF WATER DROPLET PLUME
Start *gray* End *gray* Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start *drop point* End *drop point*

DESCRIBE PLUME BACKGROUND

Start *tree line* End *tree line*

BACKGROUND COLOR

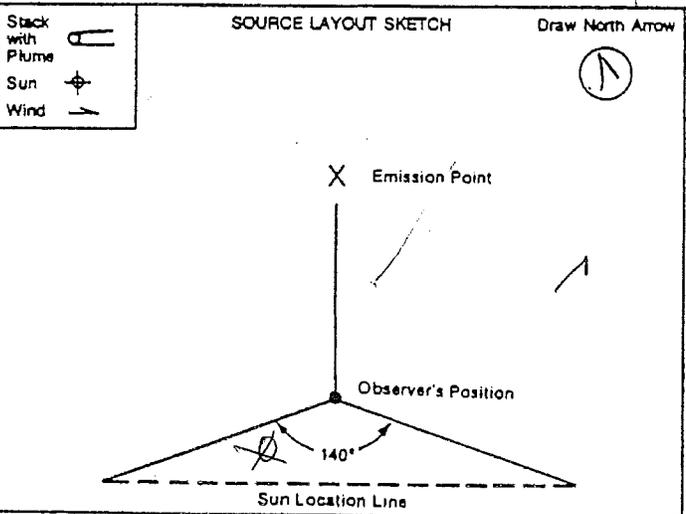
SKY CONDITIONS
Start *mostly green* End *mostly green* Start *mostly cloudy* End *mostly cloudy*

WIND SPEED

WIND DIRECTION
Start *2mph* End *7mph* Start *SSW* End *SSW*

AMBIENT TEMP
Start *86F* End *87F*

WET BULB TEMP
RH, percent
69%



ADDITIONAL INFORMATION

OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE
Jillian Rodgers

DATE
9/5/14

ORGANIZATION
Kinder Morgan

CERTIFIED BY
Aeromet

DATE

CONTINUED ON VEO FORM NUMBER

VISIBLE EMISSION OBSERVATION FORM

No.

COMPANY NAME **hinder Morgan** **UNOFFICIAL**

STREET ADDRESS **2926 126th St.**

CITY **Chicago** STATE **IL** ZIP **60633**

PHONE (KEY CONTACT) SOURCE ID NUMBER

		OBSERVATION DATE 9/13/14				START TIME 10:53	END TIME 11:23
MIN	SEC	0	15	30	45	COMMENTS	
1	0	0	5	0			
2	0	0	0	0			
3	0	0	0	5			
4	5	5	0	5			
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9	0	0	0	0			
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15	0	0	0	0			
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17	0	0	0	0			
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20	0	5	5	0			
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25	0	0	0	0			
26	0	0	0	0			
27	0	0	0	0			
28	5	0	0	10			
29	0	0	0	0			
30	0	0	0	0			

PROCESS EQUIPMENT **loader, truck, barge** OPERATING MODE **normal**

CONTROL EQUIPMENT OPERATING MODE

DESCRIBE EMISSION POINT **unloading of barge, EE in barge, HCFM**

HEIGHT ABOVE GROUND LEVEL **8'** HEIGHT RELATIVE TO OBSERVER **Start 4' End 4'**

DISTANCE FROM OBSERVER **Start 30' End 30'** DIRECTION FROM OBSERVER **Start NE End NE**

DESCRIBE EMISSIONS **Start gray dust End gray dust**

EMISSION COLOR **Start gray End Gray** IF WATER DROPLET PLUME **Attached Detached**

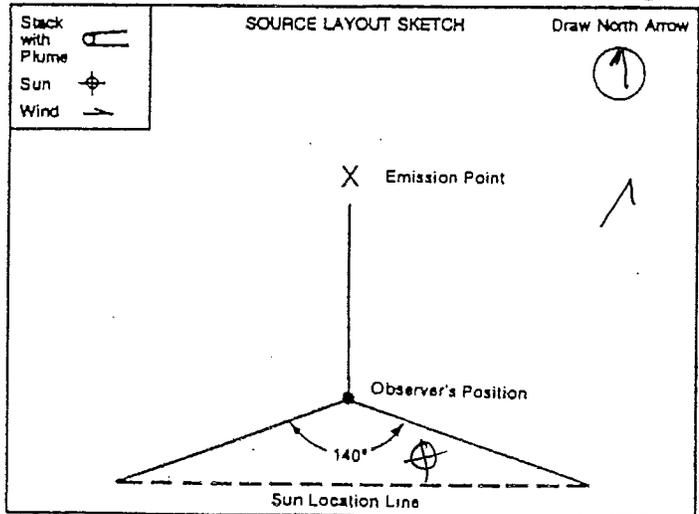
POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED **Start drop point End drop point**

DESCRIBE PLUME BACKGROUND **Start sky End sky**

BACKGROUND COLOR **Start blue End blue** SKY CONDITIONS **Start clear End clear**

WIND SPEED **Start 3mph End 4mph** WIND DIRECTION **Start SSW End S**

AMBIENT TEMP **Start 78F End 79F** WET BULB TEMP **55%** RH, percent



ADDITIONAL INFORMATION

OBSERVER'S NAME (PRINT) **Jillian Rodgers**

OBSERVER'S SIGNATURE **Jillian Rodgers** DATE **9/13/14**

ORGANIZATION **hinder Morgan**

CERTIFIED BY DATE

CONTINUED ON VEO FORM NUMBER

VISIBLE EMISSION OBSERVATION FORM

UNOFFICIAL

No.

COMPANY NAME
Kinder Morgan

STREET ADDRESS
2926 126th

CITY
Chicago STATE
IL ZIP
60633

PHONE (KEY CONTACT) SOURCE ID NUMBER

OBSERVATION DATE
9/13/14 START TIME
10:17 END TIME
10:47

MIN	SEC				COMMENTS
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1	5	0	0	0	
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13	0	0	0	0	
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22	0	0	0	0	
23	0	0	0	0	
24	0	0	0	0	
25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	

PROCESS EQUIPMENT
loader, truck OPERATING MODE
normal

CONTROL EQUIPMENT OPERATING MODE

DESCRIBE EMISSION POINT
loading of trucks, W side of bldg, F, F21

HEIGHT ABOVE GROUND LEVEL
0-20' HEIGHT RELATIVE TO OBSERVER
Start — End —

DISTANCE FROM OBSERVER
Start *140'* End *140'* DIRECTION FROM OBSERVER
Start *S* End *S*

DESCRIBE EMISSIONS
Start *gray dust* End *gray dust*

EMISSION COLOR
Start *gray* End *NA* IF WATER DROPLET PLUME
Attached Detached

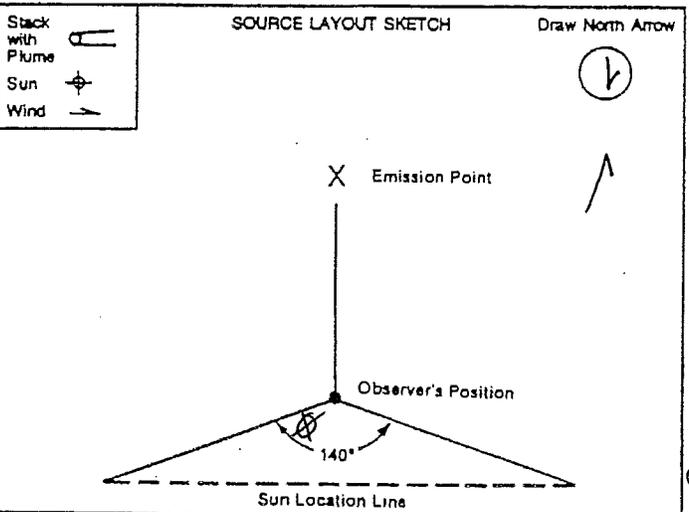
POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start *Overhead door* End *over head door*

DESCRIBE PLUME BACKGROUND
Start *tree line* End *tree line*

BACKGROUND COLOR
Start *green* End *green* SKY CONDITIONS
Start *clear* End *clear*

WIND SPEED
Start *4mph* End *3mph* WIND DIRECTION
Start *SSW* End *SSW*

AMBIENT TEMP
Start *79F* End *78F* WET BULB TEMP RH, percent



OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE
Jillian Rodgers DATE
9/13/14

ORGANIZATION
Kinder Morgan

CERTIFIED BY DATE

ADDITIONAL INFORMATION

CONTINUED ON VEO FORM NUMBER

UNOFFICIAL VISIBLE EMISSION OBSERVATION FORM

No.

COMPANY NAME
Hinder Morgan

STREET ADDRESS
2926 126th St.

CITY
Chicago

STATE
IL

ZIP
60633

PHONE (KEY CONTACT)

SOURCE ID NUMBER

PROCESS EQUIPMENT
loader truck

OPERATING MODE
normal

CONTROL EQUIPMENT

OPERATING MODE

DESCRIBE EMISSION POINT
loading into truck, E side of breezeway, building F

HEIGHT ABOVE GROUND LEVEL
0-20'

HEIGHT RELATIVE TO OBSERVER
Start - End -

DISTANCE FROM OBSERVER
Start **40'** End **40'**

DIRECTION FROM OBSERVER
Start **NW** End **NW**

DESCRIBE EMISSIONS
Start **white dust** End **white dust**

EMISSION COLOR
Start **white** End **white**

IF WATER DROPLET PLUME
Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start **overhead door** End **overhead door**

DESCRIBE PLUME BACKGROUND
Start **building side** End **building side**

BACKGROUND COLOR
Start **yellow** End **yellow**

SKY CONDITIONS
Start **clear** End **clear**

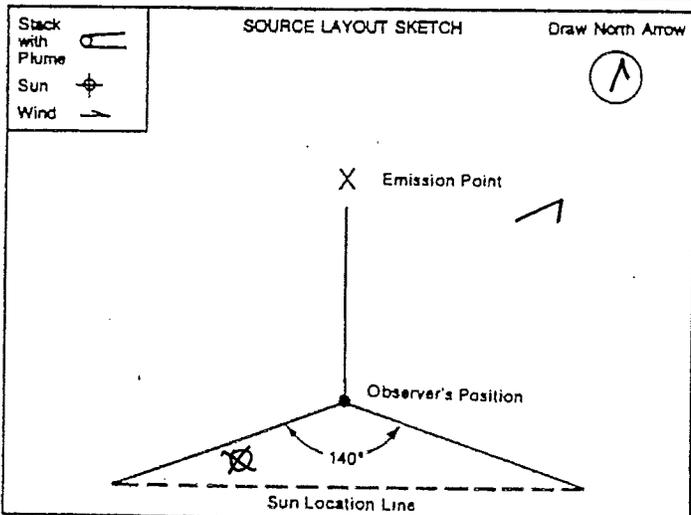
WIND SPEED
Start **2mph** End **0mph**

WIND DIRECTION
Start **SW** End **S**

AMBIENT TEMP
Start **76F** End **79F**

WET BULB TEMP
NA

RH, percent
62%



ADDITIONAL INFORMATION

OBSERVATION DATE		START TIME		END TIME	COMMENTS
9/13/14		9:35		10:05	
SEC	0	15	30	45	
MIN					
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2	0	5	5	5	
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8	0	0	0	0	
9	0	0	0	5	
10	5	5	0	5	
11	5	5	5	0	
12	0	0	0	6	
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25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	

OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE

DATE
9/13/14

ORGANIZATION
KM

CERTIFIED BY

DATE

CONTINUED ON VEO FORM NUMBER

VISIBLE EMISSION OBSERVATION FORM

UNOFFICIAL

No.

COMPANY NAME
Kinder Morgan

STREET ADDRESS
2926 126th St.

CITY
Chicago STATE
IL ZIP
60633

PHONE (KEY CONTACT) SOURCE ID NUMBER

OBSERVATION DATE
9/3/14 START TIME
8:31 END TIME
9:01

MIN	SEC				COMMENTS
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1	0	0	5	0	
2	0	5	0	0	
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5	0	0	0	0	break to re-tie
6	0	0	0	0	barge
7	0	0	0	0	
8	0	0	0	0	
9	0	0	0	0	
10	0	0	0	0	
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25	0	10	5	5	
26	5	5	0	0	
27	0	0	0	5	
28	0	0	10	0	
29	0	0	0	0	
30	0	10	0	0	

PROCESS EQUIPMENT
loader, barge, truck OPERATING MODE
normal

CONTROL EQUIPMENT OPERATING MODE

DESCRIBE EMISSION POINT
unloading of HCFM barge

HEIGHT ABOVE GROUND LEVEL
8' HEIGHT RELATIVE TO OBSERVER
Start **4'** End **4'**

DISTANCE FROM OBSERVER
Start **30'** End **30'** DIRECTION FROM OBSERVER
Start **NW** End **NW**

DESCRIBE EMISSIONS
Start **dark gray smoke** End **dark gray smoke**

EMISSION COLOR
Start **dk gray** End **dk gray** IF WATER DROPLET PLUME
Attached Detached

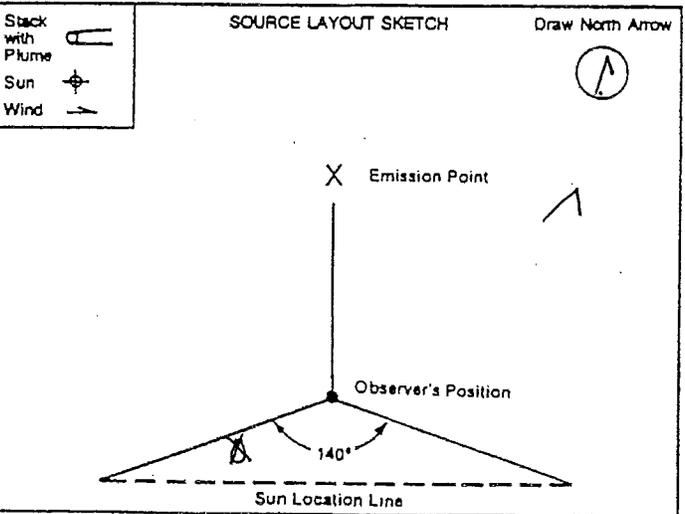
POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start **drop point** End **drop point**

DESCRIBE PLUME BACKGROUND
Start **barge lids** End **barge lids**

BACKGROUND COLOR
Start **H. gray** End **H. gray** SKY CONDITIONS
Start **clear** End **clear**

WIND SPEED
Start **2mph** End **2mph** WIND DIRECTION
Start **SSW** End **SSW**

AMBIENT TEMP
Start **BF** End WET BULB TEMP
78.9 RH, percent



OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE
Jillian Rodgers DATE
9/3/14

ORGANIZATION
Kinder Morgan

CERTIFIED BY DATE

ADDITIONAL INFORMATION

CONTINUED ON VEO FORM NUMBER

VISIBLE EMISSION OBSERVATION FORM

UNOFFICIAL

No.

COMPANY NAME
Kinder Morgan

STREET ADDRESS
2926 E 126th St.

CITY
Chicago

STATE
IL

ZIP
60630

PHONE (KEY CONTACT)

SOURCE ID NUMBER

OBSERVATION DATE		START TIME		END TIME	COMMENTS
9/2/14		10:02		10:32	
SEC	0	15	30	45	
MIN					
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10	5	5	0	0	
11	10	5	0	0	
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25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	5	5	
29	0	0	10	5	
30	0	0	0	0	

PROCESS EQUIPMENT
barge unloading, McFM

OPERATING MODE
Normal

CONTROL EQUIPMENT
NA

OPERATING MODE
NA

DESCRIBE EMISSION POINT
barge unloading, McFM

HEIGHT ABOVE GROUND LEVEL
8'

HEIGHT RELATIVE TO OBSERVER
Start **4'** End **4'**

DISTANCE FROM OBSERVER
Start **40'** End **40'**

DIRECTION FROM OBSERVER
Start **N** End **N**

DESCRIBE EMISSIONS
Start **gray dust** End **gray dust**

EMISSION COLOR
Start **gray** End **gray**

IF WATER DROPLET PLUME
Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start **drop point** End **drop point**

DESCRIBE PLUME BACKGROUND
Start **tree line** End **tree line**

BACKGROUND COLOR
Start **green** End **green**

SKY CONDITIONS
Start **mostly cloudy** End **mostly cloudy**

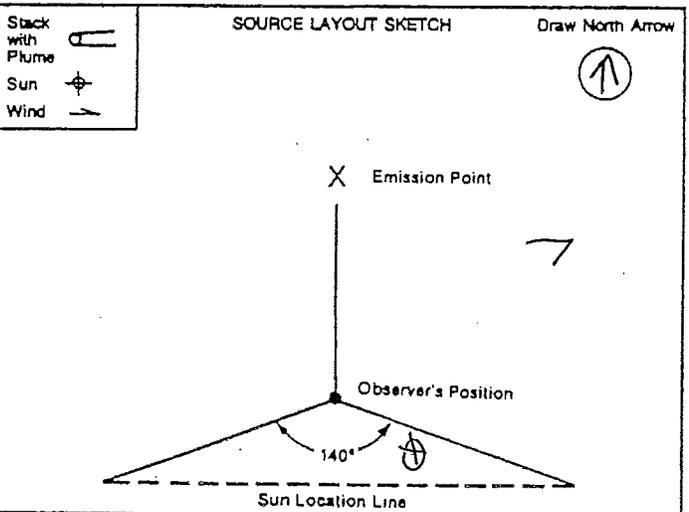
WIND SPEED
Start **11 mph** End **11 mph**

WIND DIRECTION
Start **W** End **W**

AMBIENT TEMP
Start **73F** End **74F**

WET BULB TEMP
86%

RH, percent



ADDITIONAL INFORMATION

OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE

DATE
9/2/14

ORGANIZATION
Kinder Morgan

CERTIFIED BY

DATE

CONTINUED ON VEO FORM NUMBER

UNOFFICIAL

VISIBLE EMISSION OBSERVATION FORM

No. _____

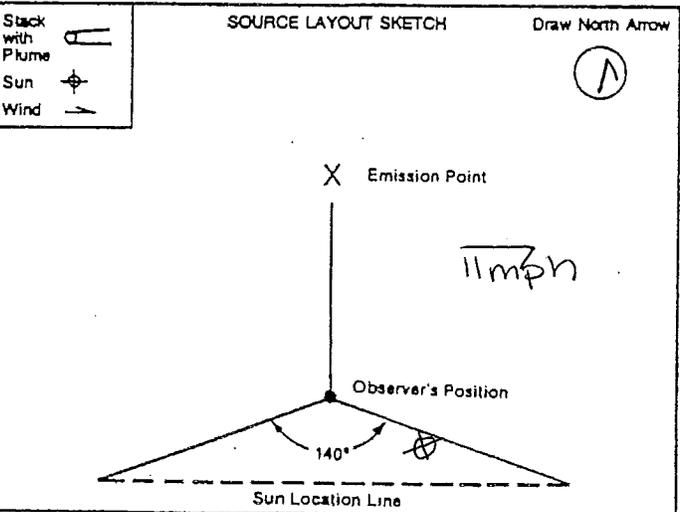
COMPANY NAME Kinder Morgan		
STREET ADDRESS 2926 126th St.		
CITY Chicago	STATE IL	ZIP 60630
PHONE (KEY CONTACT)		SOURCE ID NUMBER

PROCESS EQUIPMENT barge unloading	OPERATING MODE Normal
CONTROL EQUIPMENT NA	OPERATING MODE NA

DESCRIBE EMISSION POINT barge unloading of MCFM 2x1/2	
HEIGHT ABOVE GROUND LEVEL 8ft	HEIGHT RELATIVE TO OBSERVER Start 4ft End 4ft
DISTANCE FROM OBSERVER Start 50' End 50'	DIRECTION FROM OBSERVER Start N End N

DESCRIBE EMISSIONS	
Start gray dust End gray dust	IF WATER DROPLET PLUME
Start gray End gray	Attached <input type="checkbox"/> Detached <input type="checkbox"/>
POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED	
Start drop point End drop point	

DESCRIBE PLUME BACKGROUND	
Start tree line End tree line	SKY CONDITIONS
BACKGROUND COLOR Start green End green	Start cloudy End partly cloudy
WIND SPEED Start 11mph End 11mph	WIND DIRECTION Start West End West
AMBIENT TEMP Start 72 F End _____	WET BULB TEMP NA
	RH, percent 90



ADDITIONAL INFORMATION

OBSERVATION DATE 9/2/14		START TIME 8:39		END TIME 9:09	COMMENTS
SEC	0	15	30	45	
MIN					
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5	5	5	5	0	
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7	0	0	5	5	
8	0	5	10	5	
9	0	0	0	0	
10	0	0	0	0	
11	5	5	5	0	
12	0	0	5	0	
13	0	0	0	0	
14	0	0	0	0	
15	5	0	0	5	
16	10	5	0	0	
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19	0	0	0	5	
20	0	0	0	5	
21	5	5	0	0	
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24	0	0	0	5	
25	5	0	0	0	
26	0	0	0	0	
27	0	5	5	5	
28	5	5	0	5	
29	0	10	5	5	
30	0	0	0	0	

OBSERVER'S NAME (PRINT) Jillian Rodgers		DATE 9/2/14
OBSERVER'S SIGNATURE 		
ORGANIZATION Kinder Morgan		
CERTIFIED BY		DATE

CONTINUED ON VEO FORM NUMBER					
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UNOFFICIAL

VISIBLE EMISSION OBSERVATION FORM

No. _____

COMPANY NAME
Kinder Morgan

STREET ADDRESS
2926 126th St.

CITY
Chicago STATE
IL ZIP
60633

PHONE (KEY CONTACT) _____ SOURCE ID NUMBER _____

OBSERVATION DATE
9/2/14 START TIME
10:40 END TIME

MIN	SEC				COMMENTS
	0	15	30	45	
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2	0	0	0	0	
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4	0	0	0	0	
5	0	0	0	0	
6	0	0	0	0	
7	0	0	0	0	
8	0	0	0	0	
9	0	0	0	0	
10	0	0	0	0	
11	0	0	0	0	
12	0	0	0	0	
13	0	0	0	0	<i>SiMn 3x1</i>
14	0	0	0	0	
15	0	0	0	0	
16	0	0	0	0	
17	0	0	0	0	
18	0	0	0	0	
19	0	0	0	0	
20	0	0	0	0	
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22	0	0	0	0	
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24	0	0	0	0	
25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	

PROCESS EQUIPMENT
loader truck OPERATING MODE
Normal

CONTROL EQUIPMENT _____ OPERATING MODE _____

DESCRIBE EMISSION POINT
truck loading, W side of bldg F

SiMn 2x1/2

HEIGHT ABOVE GROUND LEVEL
0-20' HEIGHT RELATIVE TO OBSERVER
Start *0'* End *0'*

DISTANCE FROM OBSERVER
Start *300'* End *300'* DIRECTION FROM OBSERVER
Start *S* End *S*

DESCRIBE EMISSIONS

Start _____ End _____

EMISSION COLOR _____ IF WATER DROPLET PLUME
Start _____ End _____ Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start _____ End _____

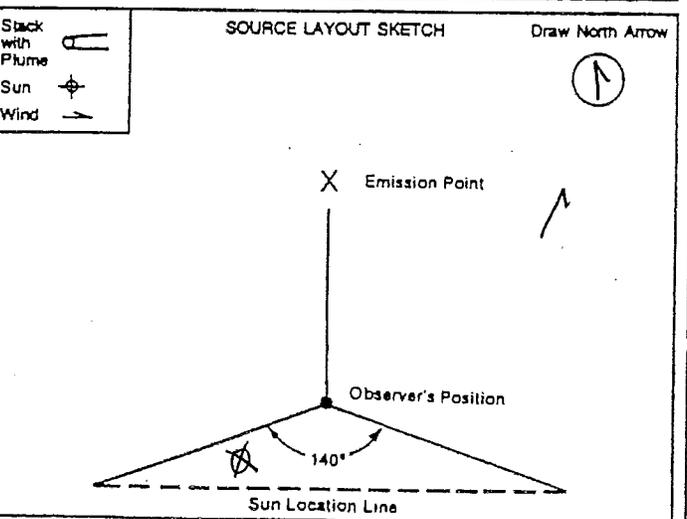
DESCRIBE PLUME BACKGROUND

Start *tree line* End *tree line*

BACKGROUND COLOR
Start *green* End *green* SKY CONDITIONS
Start *mostly cloudy* End *mostly cloudy*

WIND SPEED
Start *6 mph* End _____ WIND DIRECTION
Start *SW* End _____

AMBIENT TEMP
Start *74F* End _____ WET BULB TEMP
RH, percent
80%



OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE
Jillian Rodgers DATE
9/2/14

ORGANIZATION _____

ADDITIONAL INFORMATION

CERTIFIED BY _____ DATE _____

CONTINUED ON VEO FORM NUMBER _____

VISIBLE EMISSION OBSERVATION FORM

No.

UNOFFICIAL

COMPANY NAME
Kinder Morgan

STREET ADDRESS
2926 E 126th St.

CITY
Chicago

STATE
IL

ZIP
60630

PHONE (KEY CONTACT)

SOURCE ID NUMBER

OBSERVATION DATE		START TIME		END TIME	COMMENTS
9/2/14		9:32		10:02	
SEC	0	15	30	45	COMMENTS
MIN					
1	0	0	0	10	
2	10	10	10	10	
3	5	5	5	0	
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6	5	5	5	0	
7	0	0	0	0	
8	0	0	0	0	
9	0	0	0	0	
10	0	0	0	0	switch to MCFM
11	0	0	0	0	
12	0	0	0	0	
13	0	0	0	0	
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25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	

PROCESS EQUIPMENT
Truck loading, 752 FES1

OPERATING MODE
Normal

CONTROL EQUIPMENT
NA

OPERATING MODE
NA

DESCRIBE EMISSION POINT
E side of building F,
truck loading of 752 FES1, 2x1/2

HEIGHT ABOVE GROUND LEVEL
0-20'

HEIGHT RELATIVE TO OBSERVER
Start **0** End **0**

DISTANCE FROM OBSERVER
Start **25'** End **25'**

DIRECTION FROM OBSERVER
Start **NW** End **NW**

DESCRIBE EMISSIONS
Start **gray dust** End **gray dust**

EMISSION COLOR
Start **gray** End **gray**

IF WATER DROPLET PLUME
Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start **overhead door** End **overhead door**

DESCRIBE PLUME BACKGROUND
Start **building side** End **building side**

BACKGROUND COLOR
Start **yellow** End **yellow**

SKY CONDITIONS
Start **partly cloudy** End **partly cloudy**

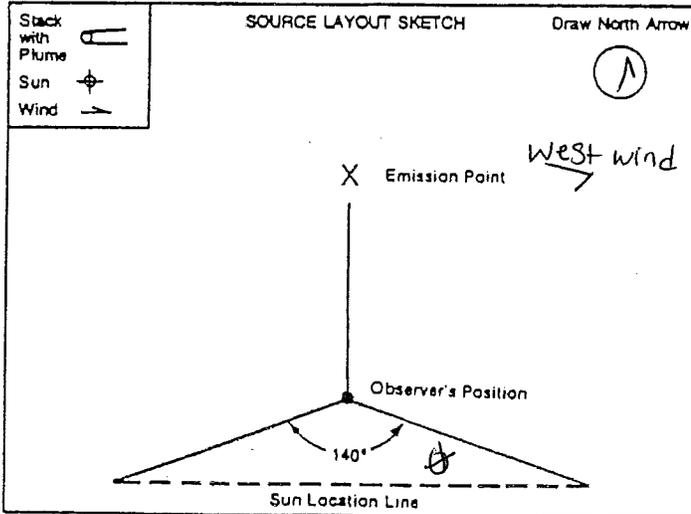
WIND SPEED
Start **11 mph** End **11 mph**

WIND DIRECTION
Start **W** End **W**

AMBIENT TEMP
Start **72** End

WET BULB TEMP
NA

RH, percent
90%



OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE
Jillian Rodgers

DATE
9/2/14

ORGANIZATION
Kinder Morgan

CERTIFIED BY

DATE

ADDITIONAL INFORMATION

CONTINUED ON VEO FORM NUMBER

UNOFFICIAL

EPA METHOD 9

VISIBLE EMISSIONS OBSERVATION FORM

CLIENT _____
 SOURCE _____
 SOURCE ADDRESS _____

W.O.# _____
 DATE _____

Control Device, Process Equipment, Operating Mode: Loading SFMN

Emission Point Description: 4 Building West End

Source Height: 4 ft Height Relative to Observer: 4 ft

Distance from Observer: 300 ft Direction from Observer: Start: S End: S

Plume Type: (Continuous, Fugitive, or Intermittent) _____ Start: _____ End: _____

Description of Emission: (Coning, Fanning, Looping, Lofting, or Fumigating) _____ Start: _____ End: _____

Plume Color: Start: N/A End: N/A

Water Droplets Present: (Y/N) N Plume: (Attached, Detached, or N/A) N/A

Plume Background Description: Start: Tree line End: Tree line Background Color: Green

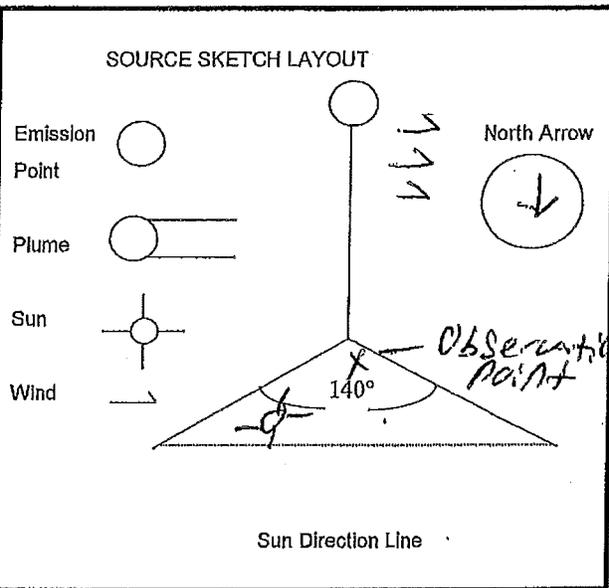
Point in Plume Where Opacity was Determined: ~ 400m stack exit

Sky Conditions: Start: Partly cloudy End: Partly cloudy Ambient Temperature: Start: 74 F° End: 74 F°

Wind Direction: Start: SW End: SW Wind Speed: Start: 6 mph End: 6 mph

Relative Humidity: Start: 80 End: 80 Wet Bulb Temp: Start: _____ F° End: _____ F°

Min.	0	15	30	45	Avg	Min.	0	15	30	45	Avg
0	0	0	0	0	0	30					
1	0	0	0	0	0	31					
2	0	0	0	0	0	32					
3	0	0	0	0	0	33					
4	0	0	0	0	0	34					
5	0	0	0	0	0	35					
6	0	0	0	0	0	36					
7	0	0	0	0	0	37					
8	0	0	0	0	0	38					
9	0	0	0	0	0	39					
10	0	0	0	0	0	40					
11	0	0	0	0	0	41					
12	0	0	0	0	0	42					
13	0	0	0	0	0	43					
14	0	0	0	0	0	44					
15	0	0	0	0	0	45					
16	0	0	0	0	0	46					
17	0	0	0	0	0	47					
18	0	0	0	0	0	48					
19	0	0	0	0	0	49					
20	0	0	0	0	0	50					
21	0	0	0	0	0	51					
22	0	0	0	0	0	52					
23	0	0	0	0	0	53					
24	0	0	0	0	0	54					
25	0	0	0	0	0	55					
26	0	0	0	0	0	56					
27	0	0	0	0	0	57					
28	0	0	0	0	0	58					
29	0	0	0	0	0	59					



Highest six minute average: _____

A six minute average greater than 20% opacity occurred _____ times.

A six minute average greater than 40% opacity occurred _____ times.

Opacity Time: Start: 10:40A End: 11:10A

60-Minute Average: _____

Observer's Name: Derey Doss

Certified By: Carl Koontz AS

Certification #: _____ Exp. Date: _____

Signature: [Signature] Date: 9/2/14

UNOFFICIAL

EPA METHOD 9

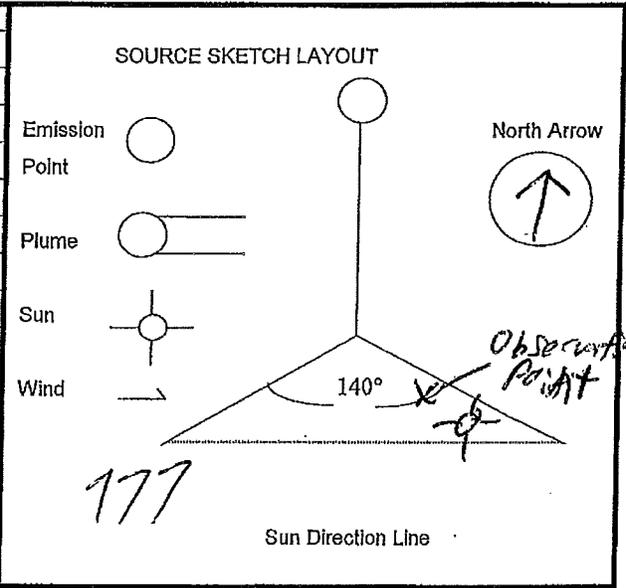
VISIBLE EMISSIONS OBSERVATION FORM

CLIENT _____
 SOURCE _____
 SOURCE ADDRESS _____

W.O.# _____
 DATE _____

Control Device, Process Equipment, Operating Mode: Unloading barge HCFM
 Emission Point Description: Dock Barge
 Source Height: 6 ft Height Relative to Observer: 4 ft
 Distance from Observer: 40 ft Direction from Observer: Start: N End: N
 Plume Type: (Continuous, Fugitive, or Intermittent) Start: _____ End: _____
 Description of Emission: (Coning, Fanning, Looping, Lofling, or Furntailing) Start: _____ End: _____
 Plume Color: Start: Grey End: Grey
 Water Droplets Present: (Y/N) N Plume: (Attached, Detached, or N/A) N/A
 Plume Background Description: Start: tree line End: tree line Background Color: Green
 Point in Plume Where Opacity was Determined: from stack exit
 Sky Conditions: Start: partly cloudy End: partly cloudy Ambient Temperature: Start: 73 F° End: 73 F°
 Wind Direction: Start: SW End: SW Wind Speed: Start: 5 mph End: 5 mph
 Relative Humidity: Start: 83 End: 83 Wet Bulb Temp: Start: _____ End: _____

Min.	0	15	30	45	Avg	Min.	0	15	30	45	Avg
0	0	0	0	0	0	30					
1	0	0	0	0	0	31					
2	0	0	5	5	3	32					
3	0	0	0	5	1	33					
4	0	0	0	0	0	34					
5	0	0	0	5	1	35					
6	0	0	0	5	1	36					
7	5	0	0	0	1	37					
8	0	0	0	0	0	38					
9	10	5	0	15	8	39					
10	10	0	0	0	3	40					
11	0	0	0	0	0	41					
12	0	0	0	0	0	42					
13	0	0	0	0	0	43					
14	0	0	0	0	0	44					
15	10	0	0	5	4	45					
16	10	0	0	0	3	46					
17	0	0	0	0	0	47					
18	0	0	0	0	0	48					
19	0	0	0	0	0	49					
20	0	0	0	0	0	50					
21	0	0	0	0	0	51					
22	5	5	0	10	5	52					
23	0	0	0	0	0	53					
24	0	0	0	0	0	54					
25	0	0	0	0	0	55					
26	0	0	0	0	0	56					
27	0	10	0	0	3	57					
28	0	0	15	10	6	58					
29	0	0	0	0	0	59					



Highest six minute average: _____

A six minute average greater than 20% opacity occurred _____ times.

A six minute average greater than 40% opacity occurred _____ times.

Opacity Time: Start: 10:02a End: 10:30a

60-Minute Average: 190

Observer's Name: Jeremy Doss

Certified By: Carl Koentz Ass

Certification #: _____ Exp. Date: _____

Signature: Jeremy Doss Date: 9/12/14

UNOFFICIAL

EPA METHOD 9

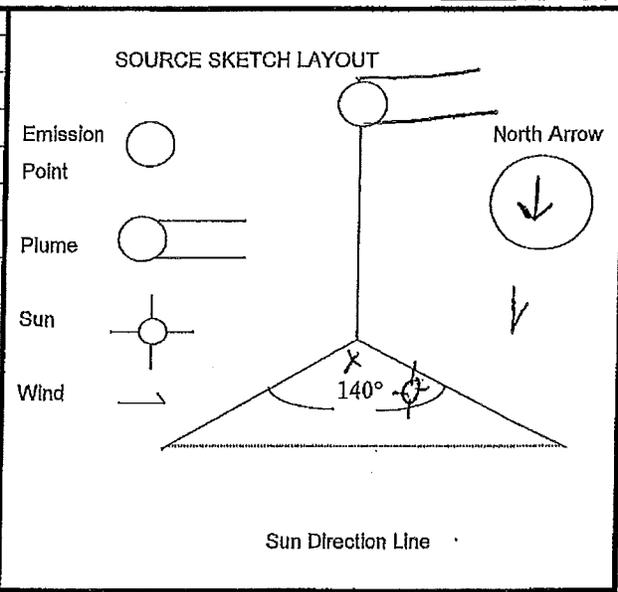
VISIBLE EMISSIONS OBSERVATION FORM

CLIENT SOURCE SOURCE ADDRESS

W.O.# DATE

Control Device, Process Equipment, Operating Mode: Loading HCFM magnesite 9010
Emission Point Description: Building F breezeway - west end
Source Height: 4 ft
Distance from Observer: 200 ft
Plume Type: (Continuous, Fugitive, or Intermittent)
Description of Emission: (Coning, Fanning, Looping, Lofting, or Furngaling)
Plume Color: Start: Grey End: Brown & Grey
Water Droplets Present: (Y/N) N
Plume Background Description: Start: trees End: trees
Background Color: Green
Sky Conditions: Start: partly cloudy End: partly cloudy
Wind Direction: Start: NNW End: NNW
Relative Humidity: Start: 64% End: 64%

Table with 11 columns (Min, 0, 15, 30, 45, Avg) and 29 rows of opacity data. Includes handwritten notes 'Brown' and 'Grey' next to specific rows.



Summary section including: Highest six minute average, A six minute average greater than 20% opacity occurred times, A six minute average greater than 40% opacity occurred times, Opacity Time: Start: 1:24p End: 1:55p, 30-Minute Average: 16%, Observer's Name: Jeremy Doss, Certified By: Carl Koontz, Exp. Date: 8/27/14

VISIBLE EMISSION OBSERVATION FORM

No.

UNOFFICIAL

COMPANY NAME
Kinder Morgan, Inc. Arrow Terminal

STREET ADDRESS
2926 E 126th St.

CITY
Chicago

STATE
IL

ZIP
60633

PHONE (KEY CONTACT)
773-646-8000

SOURCE ID NUMBER

OBSERVATION DATE
8/27/14

START TIME
1:24 P

END TIME
1:54 P

PROCESS EQUIPMENT
Loader Semitruck

OPERATING MODE
Loading

CONTROL EQUIPMENT
NA

OPERATING MODE
NA

DESCRIBE EMISSION POINT
Material handling of HCFM and Magnesite 9010 in breezeway of Bldg. F

HEIGHT ABOVE GROUND LEVEL
4ft.

HEIGHT RELATIVE TO OBSERVER
Start Off. End Off.

DISTANCE FROM OBSERVER
Start 200' End 200'

DIRECTION FROM OBSERVER
Start S End S

DESCRIBE EMISSIONS
Start white smoke End white smoke

EMISSION COLOR
Start white End white

IF WATER DROPLET PLUME
Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start exit of door End exit of door

DESCRIBE PLUME BACKGROUND
Start trees End trees

BACKGROUND COLOR
Start green End green

SKY CONDITIONS
Start partly cloudy End partly cloudy

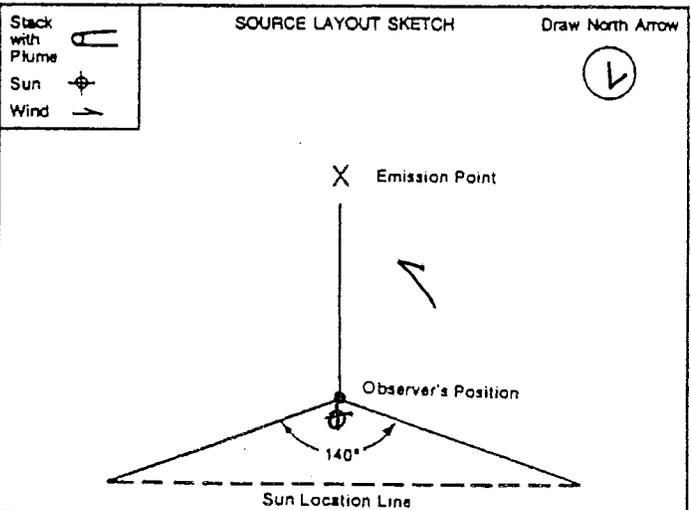
WIND SPEED
Start 12mph End 12mph

WIND DIRECTION
Start NNW End NNW

AMBIENT TEMP
Start 77F End 77F

WET BULB TEMP
64%

RH, percent



MIN	SEC				COMMENTS
	0	15	30	45	
1	45	35	15	10	white smoke
2	10	5	10	25	"
3	60	40	35	30	"
4	20	15	10	10	"
5	10	5	5	5	"
6	5	0	0	0	"
7	5	50	50	40	Brown smoke
8	40	25	20	5	"
9	0	5	5	5	"
10	5	10	10	5	"
11	10	5	5	5	"
12	5	5	5	5	"
13	0	0	0	0	
14	0	0	0	0	
15	15	15	25	40	white smoke
16	50	60	40	25	"
17	15	10	10	5	"
18	10	5	20	40	"
19	50	50	40	30	"
20	25	20	25	45	"
21	55	50	45	35	"
22	15	10	10	10	"
23	5	25	35	10	"
24	10	15	15	15	"
25	10	10	10	5	"
26	5	5	10	5	"
27	5	5	5	5	"
28	10	20	25	20	"
29	15	25	15	15	"
30	50	20	15	10	"

OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE
Jillian Rodgers

DATE
8/27/14

ORGANIZATION
Kinder Morgan

CERTIFIED BY

DATE

ADDITIONAL INFORMATION

CONTINUED ON VED FORM NUMBER

VISIBLE EMISSION OBSERVATION FORM

No.

COMPANY NAME
Kinder Morgan, Inc. Arrow Terminal

STREET ADDRESS
2926 E 126th St.

CITY
Chicago

STATE
IL

ZIP
60633

PHONE (KEY CONTACT)
773-646-8000

SOURCE ID NUMBER

PROCESS EQUIPMENT
Loader, Semitruck

OPERATING MODE
Loading

CONTROL EQUIPMENT
NA

OPERATING MODE
NA

DESCRIBE EMISSION POINT
Material handling of SIMN in
W breezeway of building F

HEIGHT ABOVE GROUND LEVEL
4'

HEIGHT RELATIVE TO OBSERVER
Start 0' End 0'

DISTANCE FROM OBSERVER
Start 20' End 20'

DIRECTION FROM OBSERVER
Start SW End SW

DESCRIBE EMISSIONS
Start white smoke End white smoke

EMISSION COLOR
Start white End white

IF WATER DROPLET PLUME
Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start exit of door End exit of door

DESCRIBE PLUME BACKGROUND
Start Sky End Sky

BACKGROUND COLOR
Start blue white End blue white

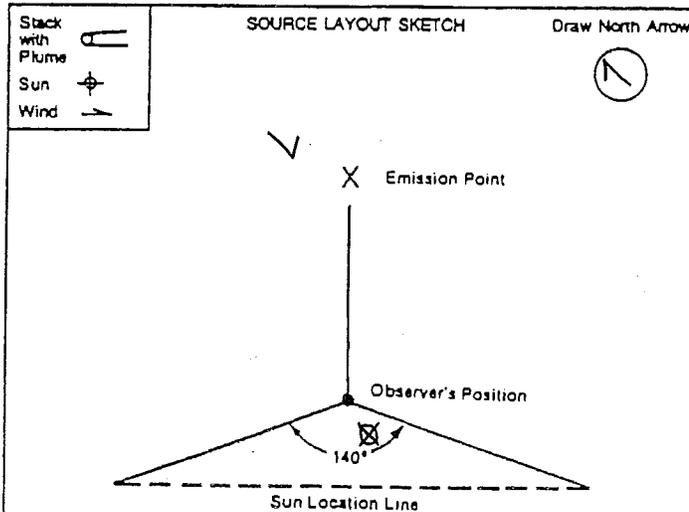
SKY CONDITIONS
Start partly cloudy End partly cloudy

WIND SPEED
Start 10 mph End 10 mph

WIND DIRECTION
Start ENE End ENE

AMBIENT TEMP
Start 75F End 75F

WET BULB TEMP
RH, percent
78%



OBSERVATION DATE		START TIME		END TIME	COMMENTS
8/27/14		9:58		10:28	
SEC	0	15	30	45	
MIN					
1	0	0	0	0	
2	0	0	0	0	
3	0	0	0	0	
4	0	0	0	0	
5	0	0	0	0	
6	0	0	0	0	
7	0	0	0	0	
8	0	0	0	0	
9	0	0	0	0	
10	0	0	0	0	
11	0	0	0	0	
12	0	0	0	0	
13	0	0	0	0	
14	0	15	15	15	white smoke
15	10	5	0	0	"
16	5	0	0	0	"
17	0	0	0	0	
18	0	0	0	0	
19	0	0	0	0	
20	0	0	0	0	
21	0	5	0	5	"
22	0	5	0	0	"
23	0	0	0	0	
24	0	0	0	0	
25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	

OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE

DATE
8/27/14

ORGANIZATION
Kinder Morgan

CERTIFIED BY

DATE

ADDITIONAL INFORMATION

CONTINUED ON VEO FORM NUMBER

VISIBLE EMISSION OBSERVATION FORM

UNOFFICIAL

No.

COMPANY NAME
Kinder Morgan, Inc. Arrow Terminal

STREET ADDRESS
2926 E 126th St.

CITY
Chicago

STATE
IL

ZIP
60633

PHONE (KEY CONTACT)
773-646-8000

SOURCE ID NUMBER

PROCESS EQUIPMENT
Loader, Semitruck

OPERATING MODE
Loading

CONTROL EQUIPMENT
NA

OPERATING MODE
NA

DESCRIBE EMISSION POINT
Material handling of FESI 75%

In E breezeway of building F

HEIGHT ABOVE GROUND LEVEL
4'

HEIGHT RELATIVE TO OBSERVER
Start 0' End 0'

DISTANCE FROM OBSERVER
Start 20' End 200'

DIRECTION FROM OBSERVER
Start N End N

DESCRIBE EMISSIONS

Start NA End NA

EMISSION COLOR
Start NA End NA

IF WATER DROPLET PLUME
Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start NA End NA

DESCRIBE PLUME BACKGROUND

Start Sky End Sky

BACKGROUND COLOR
Start blue white End blue white

SKY CONDITIONS
Start partly cloudy End partly cloudy

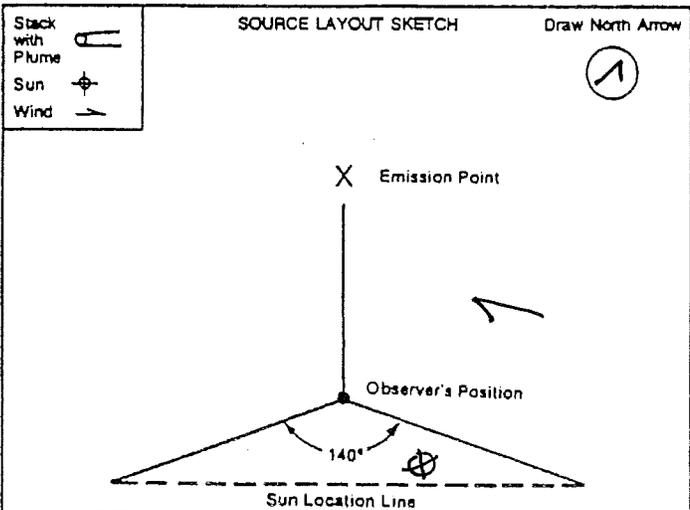
WIND SPEED
Start 10mph End 10mph

WIND DIRECTION
Start ENE End ENE

AMBIENT TEMP
Start 76F End 76F

WET BULB TEMP
65%

RH, percent



ADDITIONAL INFORMATION

MIN	OBSERVATION DATE				START TIME	END TIME
	0	15	30	45		
	8/27/14				10:34	11:04
1	0	0	0	0	COMMENTS	
2	0	0	0	0		
3	0	0	0	0		
4	0	0	0	0		
5	0	0	0	0		
6	0	0	0	0		
7	0	0	0	0		
8	0	0	0	0		
9	0	0	0	0		
10	0	0	0	0		
11	0	0	0	0		
12	0	0	0	0		
13	0	0	0	0		
14	0	0	0	0		
15	0	0	0	0		
16	0	0	0	0		
17	0	0	0	0		
18	0	0	0	0		
19	0	0	0	0		
20	0	0	0	0		
21	0	0	0	0		
22	0	0	0	0		
23	0	0	0	0		
24	0	0	0	0		
25	0	0	0	0		
26	0	0	0	0		
27	0	0	0	0		
28	0	0	0	0		
29	0	0	0	0		
30	0	0	0	0		

OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE

DATE
8/27/14

ORGANIZATION
Kinder Morgan

CERTIFIED BY

DATE

CONTINUED ON VEO FORM NUMBER

UNOFFICIAL

EPA METHOD 9

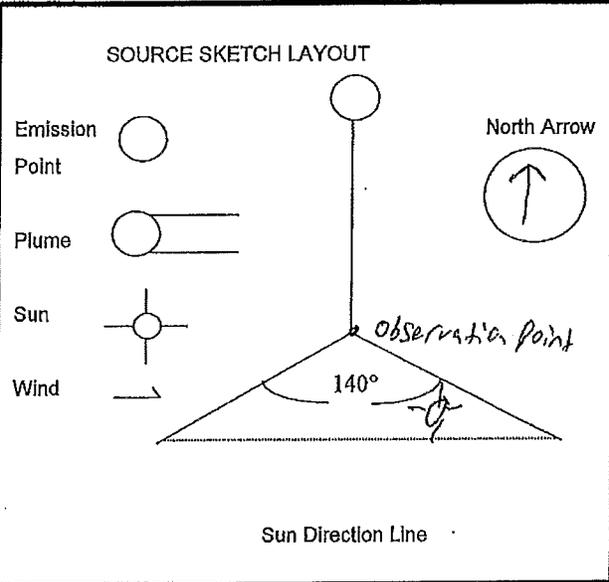
VISIBLE EMISSIONS OBSERVATION FORM

CLIENT SOURCE SOURCE ADDRESS

W.O.# DATE

Control Device, Process Equipment, Operating Mode: Unloading Barge P/S Icon
Emission Point Description: Dock barge
Source Height: 5 ft
Distance from Observer: 58 ft
Plume Type: (Continuous, Fugitive, or Intermittent)
Description of Emission: (Coning, Fanning, Looping, Lofing, or Fumigating)
Plume Color: Start: N/A End: N/A
Water Droplets Present: (Y/N) N
Plume Background Description: Start: tree line End: tree line Background Color: Green
Point in Plume Where Opacity was Determined: from stack exit
Sky Conditions: Start: partly cloudy End: partly cloudy
Wind Direction: Start: NNE End: NNE
Relative Humidity: Start: 77 End: 77
Ambient Temperature: Start: 73 F End: 73 F
Wind Speed: Start: 6 mph End: 6 mph
Wet Bulb Temp: Start: F End: F

Table with 10 columns (Min, 0, 15, 30, 45, Avg) and 29 rows (0-29) for recording opacity observations.



Highest six minute average:
A six minute average greater than 20% opacity occurred times.
A six minute average greater than 40% opacity occurred times.
Opacity Time: Start: 8:49A End: 9:19A
60-Minute Average: 090
Observer's Name: Jeremy Doss
Certified By: Carl Koditz
Signature: [Signature] Date: 8/27/14

UNOFFICIAL

EPA METHOD 9

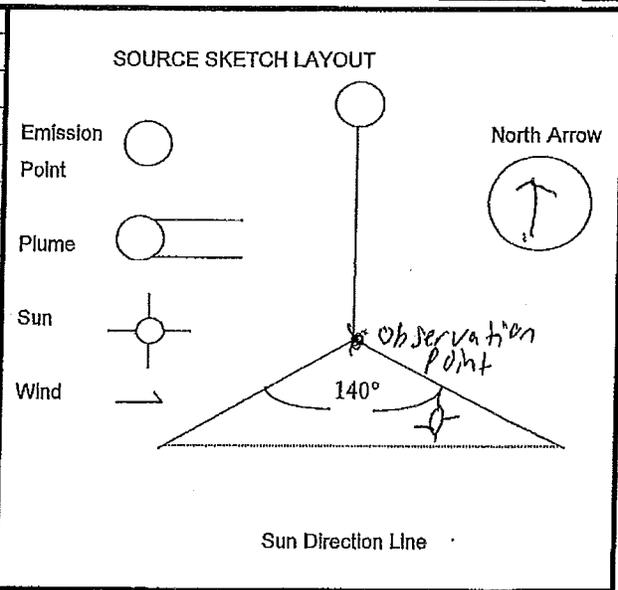
VISIBLE EMISSIONS OBSERVATION FORM

CLIENT _____
SOURCE _____
SOURCE ADDRESS _____

W.O.# _____
DATE _____

Control Device, Process Equipment, Operating Mode: Loading FESI 750
Emission Point Description: 4 Building E Breezeway - East End
Source Height: _____ ft Height Relative to Observer: _____ ft
Distance from Observer: 20 ft Direction from Observer: Start: N End: N
Plume Type: (Continuous, Fugitive, or Intermittent) Start: _____ End: _____
Description of Emission: (Coning, Fanning, Looping, Lofting, or Fumigaling) Start: _____ End: _____
Plume Color: Start: N/A End: N/A
Water Droplets Present: (Y/N) N Plume: (Attached, Detached, or N/A) _____
Plume Background Description: Start: SKY End: SKY Background Color: Blue
Point in Plume Where Opacity was Determined: _____ from stack exit
Sky Conditions: Start: Partly Cloudy End: Partly Cloudy Ambient Temperature: Start: 76 F° End: 76 F°
Wind Direction: Start: E NE End: E NE Wind Speed: Start: 16 mph End: 10 mph
Relative Humidity: Start: 65% End: 65% Wet Bulb Temp: Start: _____ F° End: _____ F°

Min.	0	15	30	45	Avg	Min.	0	15	30	45	Avg
0	0	0	0	0	0	30					
1	0	0	0	0	0	31					
2	0	0	0	0	0	32					
3	0	0	0	0	0	33					
4	0	0	0	0	0	34					
5	0	0	0	0	0	35					
6	0	0	0	0	0	36					
7	0	0	0	0	0	37					
8	0	0	0	0	0	38					
9	0	0	0	0	0	39					
10	0	0	0	0	0	40					
11	0	0	0	0	0	41					
12	0	0	0	0	0	42					
13	0	0	0	0	0	43					
14	0	0	0	0	0	44					
15	0	0	0	0	0	45					
16	0	0	0	0	0	46					
17	0	0	0	0	0	47					
18	0	0	0	0	0	48					
19	0	0	0	0	0	49					
20	0	0	0	0	0	50					
21	0	0	0	0	0	51					
22	0	0	0	0	0	52					
23	0	0	0	0	0	53					
24	0	0	0	0	0	54					
25	0	0	0	0	0	55					
26	0	0	0	0	0	56					
27	0	0	0	0	0	57					
28	0	0	0	0	0	58					
29	0	0	0	0	0	59					



Highest six minute average: _____

A six minute average greater than 20% opacity occurred _____ times.

A six minute average greater than 40% opacity occurred _____ times.

Opacity Time: Start: 10:34A End: 11:04A

60-Minute Average: 0%

Observer's Name: Derent Doss

Certified By: Carl Koontz assc

Certification #: _____ Exp. Date: _____

Signature: Derent Doss Date: 8/27/14

VISIBLE EMISSION OBSERVATION FORM

D.B.M.
No. ACC 00217

COMPANY NAME
Kinden Morgan Chicago UNOFFICIAL

STREET ADDRESS

CITY STATE ZIP

PHONE (KEY CONTACT) SOURCE ID NUMBER

PROCESS EQUIPMENT
Back-Hoe OPERATING MODE
Normal

CONTROL EQUIPMENT
Pneumatic OPERATING MODE
Normal

DESCRIBE EMISSION POINT
Bucket in Bed of Truck

HEIGHT ABOVE GROUND LEVEL
8 FT HEIGHT RELATIVE TO OBSERVER
Start *10:15* End *10:45*

DISTANCE FROM OBSERVER *50 FT* DIRECTION FROM OBSERVER

Start *10:15* End *10:45* Start End

DESCRIBE EMISSIONS
Dust from Barge

Start *10:15 AM* End *10:45 AM*

EMISSION COLOR *white* IF WATER DROPLET PLUME
Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED

Start End

DESCRIBE PLUME BACKGROUND

Start *10:15 (Brown Trees)* End *10:45*

BACKGROUND COLOR SKY CONDITIONS *Partly Cloudy*

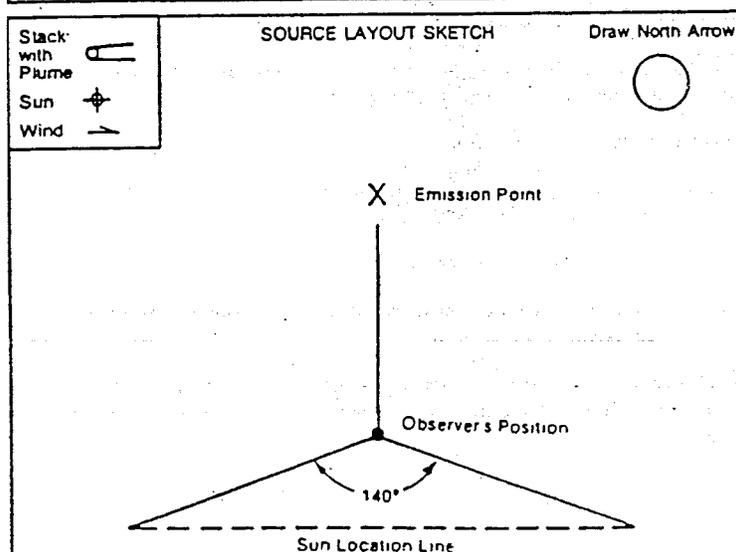
Start *10:15* End *10:45* Start *10:15* End *10:45*

WIND SPEED WIND DIRECTION *North*

Start End Start *10:15* End *10:45*

AMBIENT TEMP *24.5* WET BULB TEMP RH, percent

Start *10:15* End *10:45*



ADDITIONAL INFORMATION

SEC	OBSERVATION DATE				START TIME	END TIME
	0	15	30	45		
MIN						
1	5%	5%	-	10%	3%	
2	-	-	10%	10%	5%	
3	10%	10%	-	-	5%	
4	-	-	-	-	NO Trucks	
5	-	-	-	-	" "	
6	-	-	-	-	" "	
7	-	-	-	-	" "	
8	10%	5%	5%	-	5%	
9	-	-	-	-	NO Trucks	
10	-	-	-	-	" "	
11	-	-	-	-	" "	
12	5%	10%	10%	-	6.25%	
13	-	-	-	-	NO Trucks	
14	-	-	-	-	" "	
15	5%	10%	-	-	3.75%	
16	10%	-	10%	-	5%	
17	-	10%	-	-	2.5%	
18	5%	-	5%	-	2.5%	
19	-	-	-	-	NO Truck	
20	10%	-	-	-	2.5%	
21					Charging LIDS	
22						
23						
24						
25						
26						
27						
28						
29						
30						

OBSERVER'S NAME (PRINT)
Bill Buchinski

OBSERVER'S SIGNATURE
Bill Buchinski DATE
11.19.14

ORGANIZATION

CERTIFIED BY DATE

CONTINUED ON VEO FORM NUMBER

VISIBLE EMISSION OBSERVATION FORM

No.

UNOFFICIAL

COMPANY NAME
Kinder Morgan, Inc. Arrow Term

STREET ADDRESS
2926 E 126th St

CITY
Chicago

STATE
IL

ZIP
60633

PHONE (KEY CONTACT)
773-646-8000

SOURCE ID NUMBER

PROCESS EQUIPMENT
Barge, Dump Truck, Crane

OPERATING MODE
Unloading

CONTROL EQUIPMENT
NA

OPERATING MODE
NA

DESCRIBE EMISSION POINT
Barge unloading of pig iron
at dock

HEIGHT ABOVE GROUND LEVEL
4'

HEIGHT RELATIVE TO OBSERVER
Start 5' End 5'

DISTANCE FROM OBSERVER
Start 50' End 50'

DIRECTION FROM OBSERVER
Start N End N

DESCRIBE EMISSIONS

Start NA End NA

EMISSION COLOR
Start NA End NA

IF WATER DROPLET PLUME
Attached Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED
Start NA End NA

DESCRIBE PLUME BACKGROUND

Start ~~NA~~ Treeline End ~~NA~~ Treeline

BACKGROUND COLOR
Start green End green

SKY CONDITIONS
Start partly cloudy End partly cloudy

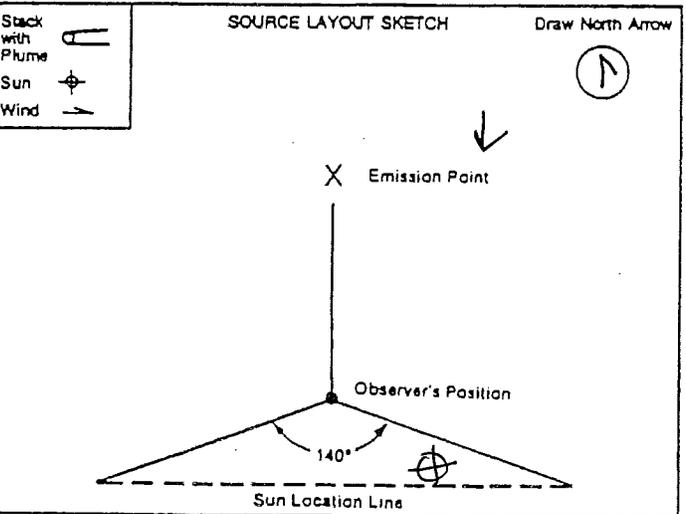
WIND SPEED
Start 10 mph End 10 mph

WIND DIRECTION
Start NNE End NNE

AMBIENT TEMP
Start 73F End 73F

WET BULB TEMP
77%

RH, percent
77%



ADDITIONAL INFORMATION

OBSERVATION DATE		START TIME		END TIME	COMMENTS
8/27/14		8:49		9:19	
SEC	0	15	30	45	
MIN					
1	0	0	0	0	
2	0	0	0	0	
3	0	0	0	0	
4	0	0	0	0	
5	0	0	0	0	
6	0	0	0	0	
7	0	0	0	0	
8	0	0	0	0	
9	0	0	0	0	
10	0	0	0	0	
11	0	0	0	0	
12	0	0	0	0	
13	0	0	0	0	
14	0	0	0	0	
15	0	0	0	0	
16	0	0	0	0	
17	0	0	0	0	
18	0	0	0	0	
19	0	0	0	0	
20	0	0	0	0	
21	0	0	0	0	
22	0	0	0	0	
23	0	0	0	0	
24	0	0	0	0	
25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	

OBSERVER'S NAME (PRINT)
Jillian Rodgers

OBSERVER'S SIGNATURE
Jillian Rodgers

DATE
8/27/14

ORGANIZATION
Kinder Morgan

CERTIFIED BY

DATE

CONTINUED ON VEO FORM NUMBER

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EPA METHOD 9

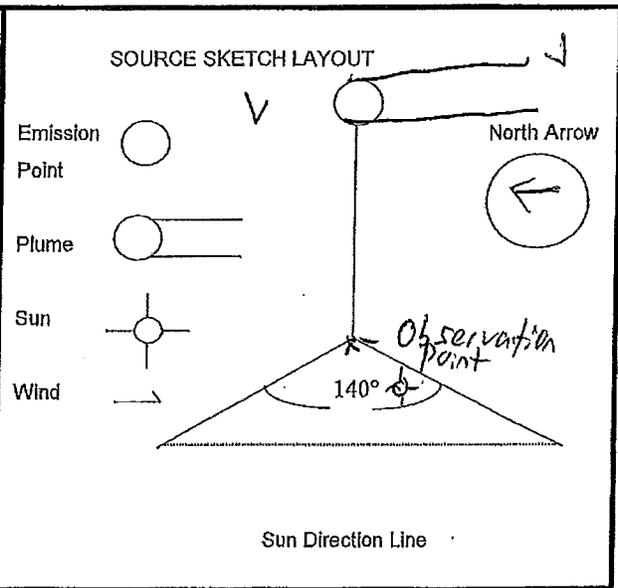
VISIBLE EMISSIONS OBSERVATION FORM

CLIENT _____
 SOURCE _____
 SOURCE ADDRESS _____

W.O.# _____
 DATE _____

Control Device, Process Equipment, Operating Mode: Loading SIMM
 Emission Point Description: Building Breachway - West End
 Source Height: 4 ft Height Relative to Observer: SW^R
 Distance from Observer: 20 ft Direction from Observer: Start: SW End: SW
 Plume Type: (Continuous, Fugitive, or Intermittent) Start: _____ End: _____
 Description of Emission: (Coning, Fanning, Looping, Lifting, or Fumigating) Start: _____ End: _____
 Plume Color: Start: Grey End: Grey
 Water Droplets Present: (Y/N) N Plume: (Attached, Detached, or N/A) N/A
 Plume Background Description: Start: freeline End: Green Background Color: _____
 Point in Plume Where Opacity was Determined: from stack exit
 Sky Conditions: Start: partly cloudy End: partly cloudy Ambient Temperature: Start: 73 F° End: 73 F°
 Wind Direction: Start: ENE End: ENE Wind Speed: Start: 10 mph End: 10 mph
 Relative Humidity: Start: 69% End: 69% Wet Bulb Temp: Start: _____ F° End: _____ F°

Min.	0	15	30	45	Avg	Min.	0	15	30	45	Avg
0	0	0	0	0	0	30					
1	0	0	0	0	0	31					
2	0	0	0	0	0	32					
3	0	0	0	0	0	33					
4	0	0	0	0	0	34					
5	0	0	0	0	0	35					
6	0	0	0	0	0	36					
7	0	0	0	0	0	37					
8	0	0	0	0	0	38					
9	0	0	0	0	0	39					
10	0	0	0	0	0	40					
11	0	0	0	0	0	41					
12	0	0	0	0	0	42					
13	0	0	0	0	0	43					
14	0	0	0	10	3	44					
15	10	5	0	0	4	45					
16	0	0	0	0	0	46					
17	0	5	0	0	1	47					
18	0	0	0	0	0	48					
19	0	0	0	0	0	49					
20	0	0	0	5	1	50					
21	5	5	5	0	4	51					
22	0	0	0	0	0	52					
23	0	0	0	0	0	53					
24	0	0	0	0	0	54					
25	0	0	0	0	0	55					
26	0	0	0	0	0	56					
27	0	0	0	0	0	57					
28	0	0	0	0	0	58					
29	0	0	0	0	0	59					



Highest six minute average: _____
 A six minute average greater than 20% opacity occurred _____ times.
 A six minute average greater than 40% opacity occurred _____ times.
 Opacity Time: Start: 9:58A End: 10:28A
 60-Minute Average: 0%
 Observer's Name: Jeremy Ross
 Certified By: Carl Koontz Ass.
 Certification #: _____ Exp. Date: _____
 Signature: Jeremy Ross Date: 8/27/14

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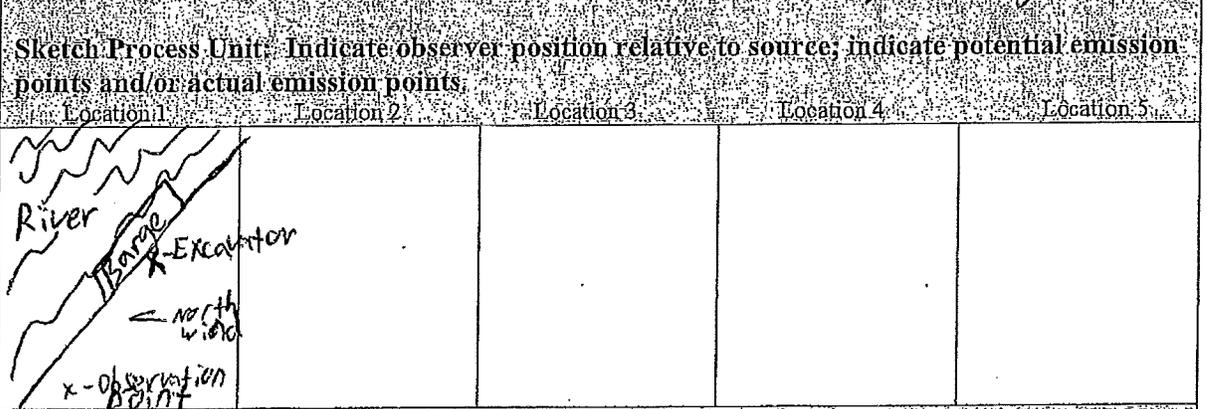
1177

FUGITIVE OR SMOKE EMISSION INSPECTION OUTDOOR LOCATION			
Company <u>Kinder Morgan</u>	Observer <u>Jillian Rodgers</u>		
Location <u>Arrow Terminal</u>	Affiliation <u>KM</u>		
Company Rep. <u>Steve Caulte</u>	Date <u>8/27/14</u>		
Sky Conditions <u>partly cloudy</u>	Wind Direction <u>NNE</u>		
Precipitation <u>NA</u>	Wind Speed <u>6MPH</u>		
Industry <u>Bulk Warehousing</u>	Process Unit <u>Barge</u>		
Sketch process unit: indicate observer position relative to source; indicate potential emission points and/or actual emission points.			
OBSERVATIONS	Clock Time	Observation period duration, min:sec	Accumulated emission time, min:sec
Begin Observation	<u>9:37</u>	<u>6:00</u>	<u>0:00</u>
	<u>9:42</u>	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
End Observation	<u>9:42</u>	_____	_____

Figure 22-1

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FUGITIVE OR SMOKE EMISSION INSPECTION OUTSIDE LOCATION - METHOD 22	
Company <i>Kinder Morgan</i>	Observer <i>Jeremy Dass</i>
Location <i>Ferro Terminal</i>	Affiliation <i>Kinder Morgan</i>
Company Rep. <i>Steve Caudle</i>	Date <i>8/29/14</i>
Sky Conditions <i>Partly Cloudy</i>	Wind Direction <i>NNE</i>
Precipitation <i>0%</i>	Wind Speed <i>6 MPH</i>
Industry <i>Bulk Warehousing</i>	Process Unit <i>Barge - Pig Iron</i>



OBSERVATIONS

Location	Clock Time	Observation Period Duration (min:sec)	Actual Emission Time (min:sec)
Location 1: Start	<i>9:37A</i>		
Location 1: Stop	<i>9:43A</i>	<i>6:00</i>	<i>0:00</i>
Location 2: Start			
Location 2: Stop			
Location 3: Start			
Location 3: Stop			
Location 4: Start			
Location 4: Stop			
Location 5: Start			
Location 5: Stop			<i>1</i>

Total Sample Time:	<i>6:00</i>
Total Emission Time:	<i>0</i>
Emission Frequency:	<i>0%</i>
<small>(Total Emission Time/Total Sample Time) x 100%</small>	

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FUGITIVE OR SMOKE EMISSION INSPECTION OUTDOOR LOCATION			
Company <u>Kinder Morgan</u>	Observer <u>J. Rodgers</u>		
Location <u>Arrow Terminal</u>	Affiliation <u>KM</u>		
Company Rep. <u>Steve Caudle</u>	Date <u>8/27/14</u>		
Sky Conditions <u>partly cloudy</u>	Wind Direction <u>NNW</u>		
Precipitation <u>NA</u>	Wind Speed <u>12 mph</u>		
Industry <u>Bulk Warehousing/HCFM</u>	Process Unit <u>Bldg. 7</u>		
Sketch process unit: indicate observer position relative to source; indicate potential emission points and/or actual emission points.			
OBSERVATIONS	Clock Time	Observation period duration, min:sec	Accumulated emission time, min:sec
Begin Observation	<u>2:07</u>	<u>6:00</u>	<u>0:00</u>
	<u>2:13</u>	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
End Observation	<u>2:13</u>	_____	_____

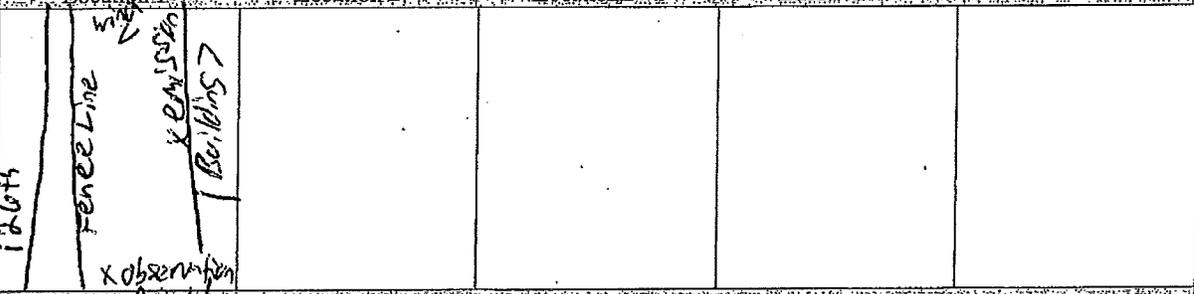
Figure 22-1

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FUGITIVE OR SMOKE EMISSION INSPECTION
OUTSIDE LOCATION - METHOD 22

Company	Kinder Morgan	Observer	Jeremy Doss
Location	Ferro Terminal	Affiliation	Kinder Morgan
Company Rep.	Steve Caudle	Date	8/27/14
Sky Conditions	Partly Cloudy	Wind Direction	NNE
Precipitation	0%	Wind Speed	12 MPH
Industry	Bulk Warehousing	Process Unit	Loading - HCFM

Sketch Process Unit. Indicate observer position relative to source; indicate potential emission points and/or actual emission points.



OBSERVATIONS

Location	Clock Time	Observation Period Duration (min:sec)	Actual Emission Time (min:sec)
Location 1: Start	2:07 pm		
Location 1: Stop	2:13 pm	6:00	0:00
Location 2: Start			
Location 2: Stop			
Location 3: Start			
Location 3: Stop			
Location 4: Start			
Location 4: Stop			
Location 5: Start			
Location 5: Stop			

Total Sample Time:	6:00
Total Emission Time:	0:00
Emission Frequency:	0%
(Total Emission Time/Total Sample Time) x 100%	

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FUGITIVE OR SMOKE EMISSION INSPECTION OUTDOOR LOCATION			
Company <u>Kinder Morgan</u>	Observer <u>J. Rodgers</u>		
Location <u>Arrow</u>	Affiliation <u>KM</u>		
Company Rep. <u>Jillian Rodgers</u>	Date <u>9/2/14</u>		
Sky Conditions <u>partly cloudy</u>	Wind Direction <u>W</u>		
Precipitation <u>NO</u>	Wind Speed <u>11 mph</u>		
Industry <u>Warehousing, Special</u>	Process Unit <u>barg</u>		
Sketch process unit: indicate observer position relative to source; indicate potential emission points and/or actual emission points.			
<p style="text-align: center;"> A hand-drawn sketch within a rectangular box. On the left, a point is labeled 'observer'. A dashed line extends from the observer to the right, with '130 ft' written above it. A thick black horizontal bar is drawn over the '130 ft' text. To the right of the dashed line, an arrow points upwards and is labeled 'N'. Below the dashed line, an arrow points to the right and is labeled 'wind'. Further to the right, a point is marked with an 'x' and labeled 'emission point'. </p>			
OBSERVATIONS	Clock Time	Observation period duration, min:sec	Accumulated emission time, min:sec
Begin Observation	<u>9:12</u>	<u>6:00</u>	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
End Observation	<u>9:18</u>	_____	_____

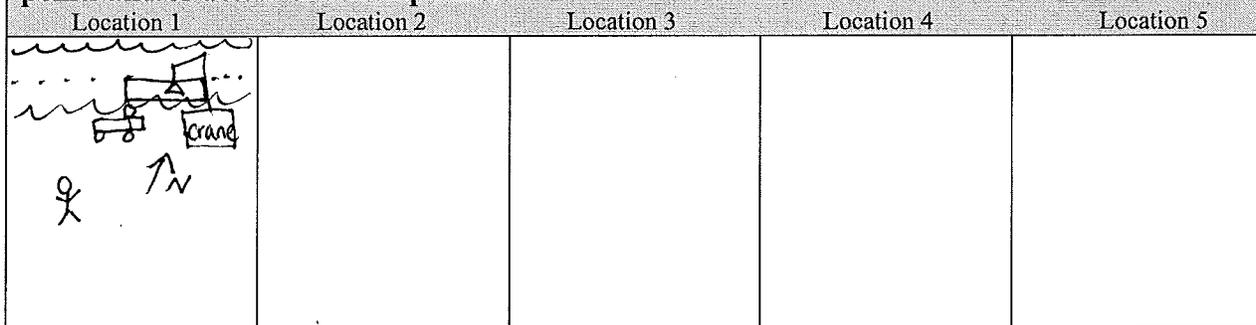
Figure 22-1

FUGITIVE OR SMOKE EMISSION INSPECTION
OUTSIDE LOCATION - METHOD 22

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Company <i>Kinder Morgan</i>	Observer <i>Jillian Rodgers</i>
Location <i>Dock</i>	Affiliation <i>KM-EHS specialist</i>
Company Rep. <i>Jillian Rodgers</i>	Date <i>12/11/14</i>
Sky Conditions <i>Cloudy</i>	Wind Direction <i>W</i>
Precipitation <i>N/A</i>	Wind Speed <i>9 mph</i>
Industry <i>Alloy handling/storage</i>	Process Unit <i>Barge unloading-DBM</i>

Sketch Process Unit: Indicate observer position relative to source; indicate potential emission points and/or actual emission points.



OBSERVATIONS

Location	Clock Time	Observation Period Duration (min:sec)	Actual Emission Time (min:sec)
Location 1: Start	<i>12:01</i>		
Location 1: Stop	<i>12:07</i>	<i>6:00</i>	<i>0:00</i>
Location 2: Start			
Location 2: Stop			
Location 3: Start			
Location 3: Stop			
Location 4: Start			
Location 4: Stop			
Location 5: Start			
Location 5: Stop			

Total Sample Time:	<i>6:00</i>
Total Emission Time:	<i>0:00</i>
Emission Frequency:	<i>N/A</i>
<small>(Total Emission Time/Total Sample Time) x 100%</small>	

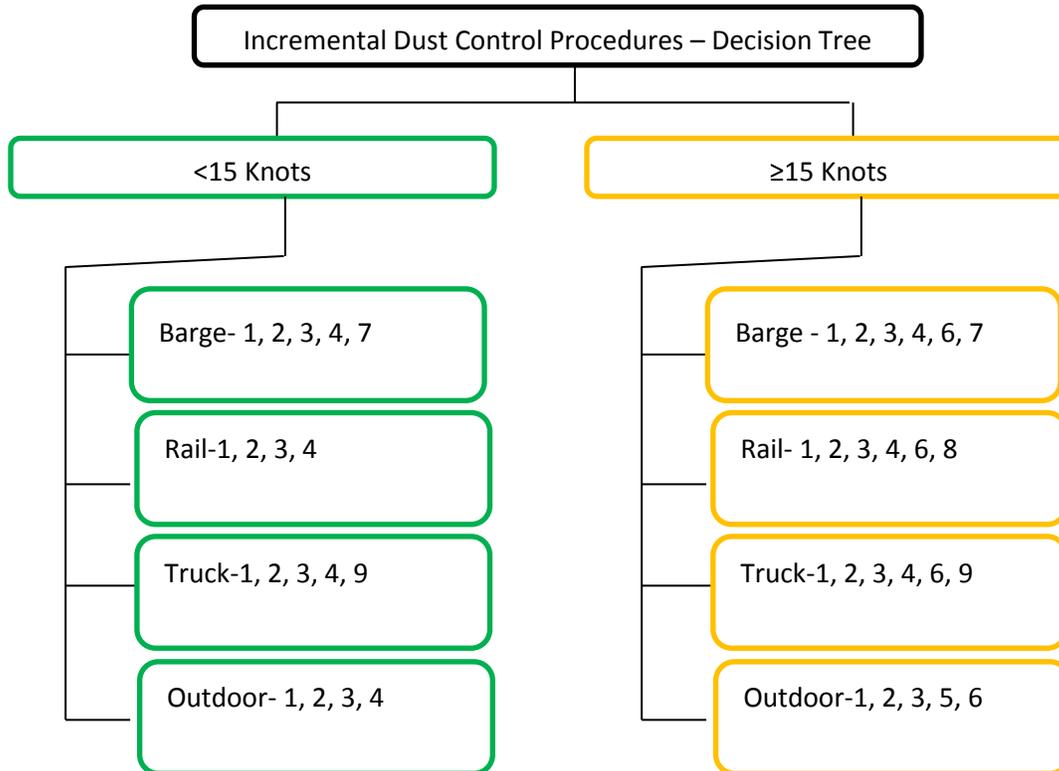
Exhibit E

Response of Kinder Morgan/Chicago Arrow Terminal, 2929 E. 126th Street, to CDPH's Request for Information related to Chicago Arrow's Request for Variances from Air Pollution Control Rules and Regulations for Control of Emissions from Handling and Storage of Bulk Material Piles

Chicago Arrow Terminal – Incremental Dust Control Procedures and Decision Tree for Bulk Products

Four bulk product categories

1. Barge Bulk Unloading (Barge)*
2. Rail Car Bulk Loading (Rail)*
3. Truck Bulk Loading or Unloading (Truck)
4. Outdoor storage piles; Pig Iron, Aggregates and other non-moisture sensitive products. (Outdoor)



Control Procedures

1. Follow Best Management Practices
2. Utilize “You Can Stop” when visible emissions and/or opacity are in question.
3. Any transfer point will cease operation if opacity or visible emission limits are reached and/or in question, until corrective actions are taken.
4. Apply water to non-moisture sensitive products (Ex. Pig iron), weather (temperature) permitting.
5. Apply water to non-moisture sensitive products (Ex. Pig iron), weather (temperature) permitting. If weather does not permit water suppression and the pig iron is neither snow-covered nor frozen, loading will take place indoors.
6. Personnel on site who can measure opacity and/or visible emissions; according to EPA Method 9 and/or 22.
7. Limit the number of barge lids removed from a covered barge at a time, as follows:
 - a. Fiberglass Stacking Barge Lids – 3.
 - b. Metal Rolling/Sliding Barge Lids - 3
 - c. Metal Stacking Barge Lids - 5.
8. Open and load or unload rail cars through one access point at a time.
9. Load outbound trucks (from indoor storage) indoors.

* Loading of barges and unloading of railcars occurs very infrequently