Ford Motor Company’s Chicago Assembly Plant, home to the Ford Taurus and Lincoln MKS, has a long history of building successful, high-quality vehicles. Opened in 1924, Chicago Assembly is one of Ford’s oldest assembly plants yet one of the most flexible and efficient. Ford’s Chicago Heights Stamping Plant opened in 1956 and stamps sheet metal for products built in Chicago, Kansas City, Mo., and St. Paul, Minn.

Ford is investing nearly $400 million in its Chicago manufacturing facilities to launch production of the new, fuel-efficient Ford Explorer. The company will add 1,200 new jobs to staff a second production shift at Chicago Assembly Plant and increase production at the nearby Chicago Stamping Plant.

In addition, Ford recently announced Chicago production of the all-new Ford Police Interceptor vehicle. Ford is proud of its continued investment in Chicago and of the Chicago Ford employees who build the award-winning Ford Taurus and Lincoln MKS and the next-generation Ford Explorer.

**CHICAGO ASSEMBLY PLANT**
- Chicago, Illinois
- Employment: 1,348
- Current products: Ford Taurus, Lincoln MKS

**CHICAGO HEIGHTS STAMPING PLANT**
- Chicago, Illinois
- Employment: 784
- Current products: Body panels

**EMPLOYEES**
- Ford Employees (1) .......................... 2,400
- Ford Retirees (1) .............................. 3,300

**SUPPLIERS**
- Ford Suppliers (2) ............................... 384
  - Production Annual Purchases ................................. $1.2B
  - Non-Production Annual Purchases ........................... $125M

**DEALERS**
- Ford Dealership Locations (Ford, Lincoln, Mercury) (2) .......................... 173
  - Dealership Employees ........................................... 6,200

**FORD MOTOR COMPANY PHILANTHROPIC CONTRIBUTIONS**

**REGISTERED VEHICLES**
- Registered Vehicles (Ford, Lincoln, Mercury) (3) ............................................ 1,897,400

Numbers represent Ford’s statewide presence in Illinois.
(1) As of March 2010    (2) Year-end 2009    (3) As of July 2009
All information believed accurate at time of publication; current figures may vary.

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